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enotecUPM
Innovations in wine technol. & biotechnol.



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Tecnologías emergentes no térmicas y aplicaciones biotecnológicas en enología



Antonio Morata, Catedrático de la **UPM** (química y tecnología de los alimentos)

"Tecnologías emergentes no térmicas y aplicaciones biotecnológicas en enología"

Universidad Politécnica de Madrid
Spain

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POLITÉCNICA

"Engineering the future"

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<https://blogs.upm.es/wineprof/antonio-morata/>
<https://www.researchgate.net/profile/Antonio-Morata>
<https://www.linkedin.com/in/antonio-morata-barrado-00b07a82/>



**Enology/Fermentation
Biotechnology**

Microbiology and fermentation images including:

- Three bottles of wine with yellow arrows pointing to them.
- Microscopic view of yeast cells.
- Microscopic view of grape cells.
- A petri dish with a bacterial culture.
- A gel electrophoresis image.
- A target with three darts.

	YPD 37°C	L-lysine 0.01%	Nitrite 0.01%	CSIS0412 Caudata
<i>Z. blauschweisii</i>				
<i>M. pulcherrima</i>				
<i>C. rugosulus</i>				
<i>S. delectosus</i>				
<i>S. cerevisiae</i>				
<i>H. uvarum</i>				
<i>K. fragilis</i>				
<i>Rhodotorula sp.</i>				

Instrumental analysis

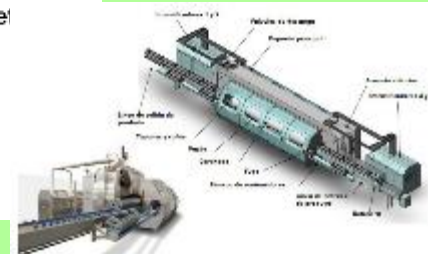
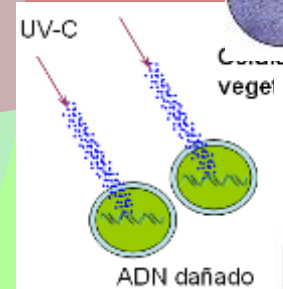
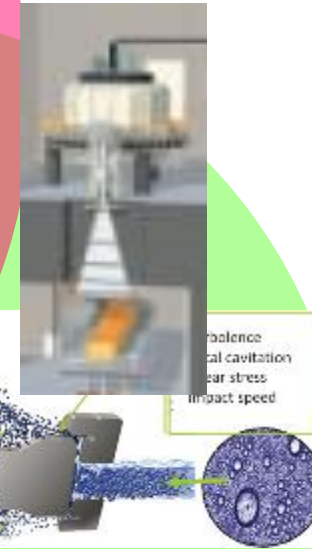
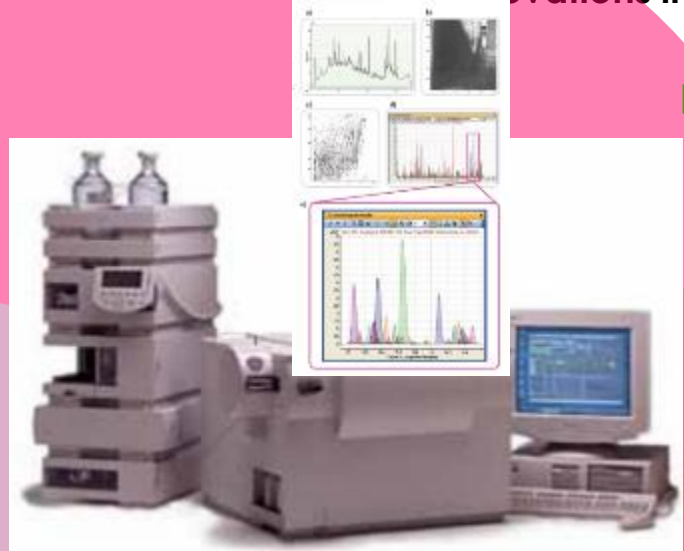
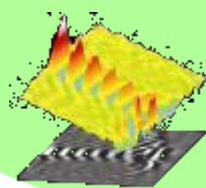


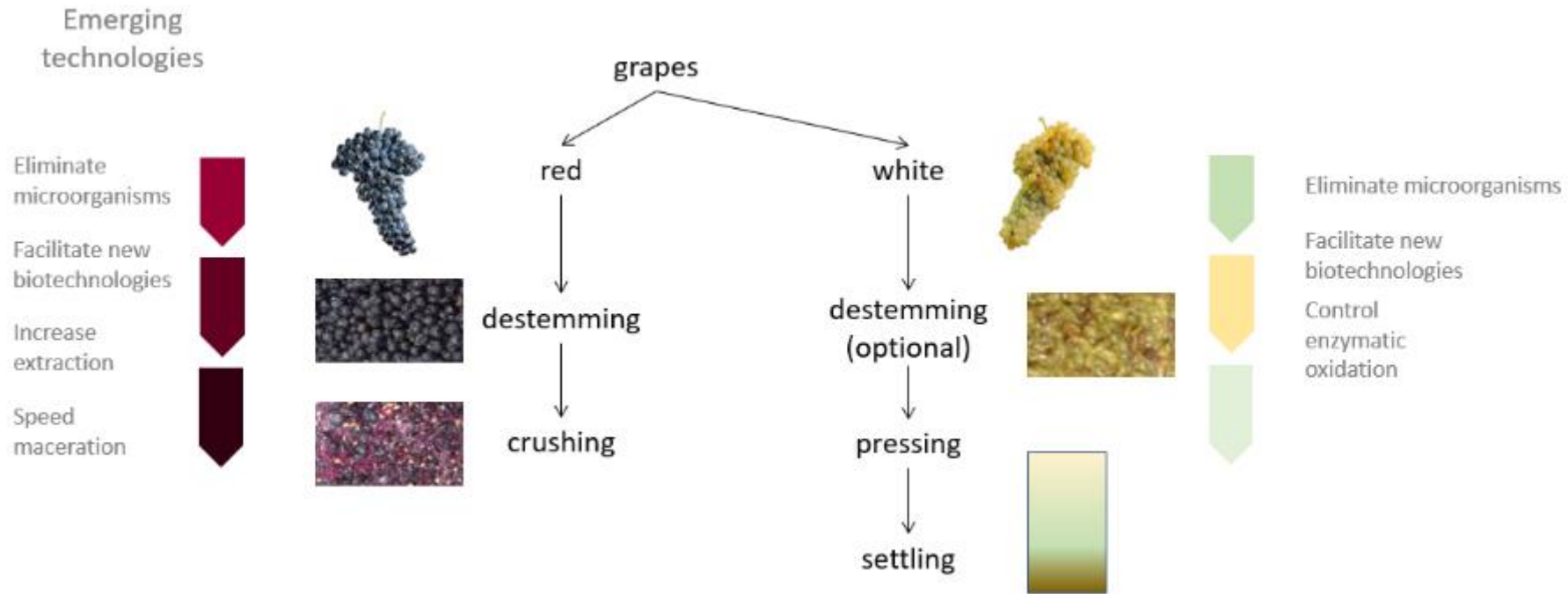
Fig. 1.1. Características de las tecnologías de ultrasonido. (www.icepat.com)

**Emerging non-thermal
technologies**





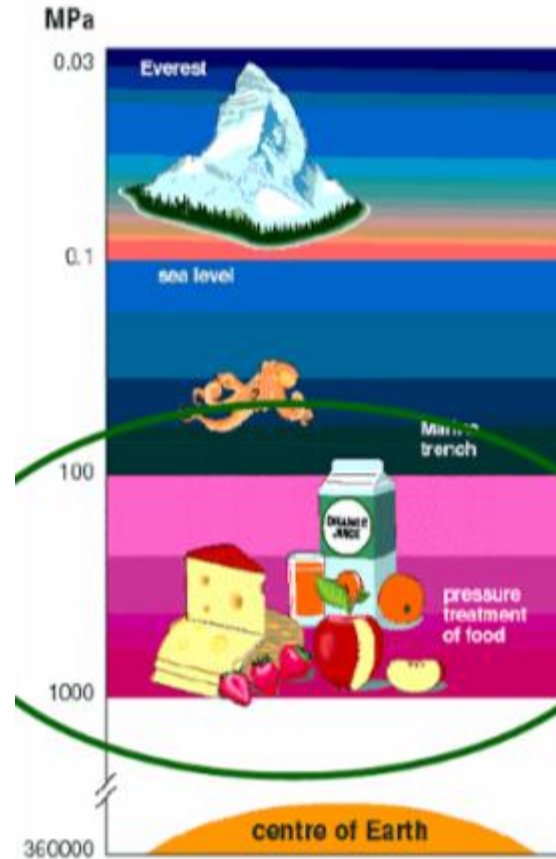
Emerging technologies



HHP, UHPH, irradiation, PL, PEF, US



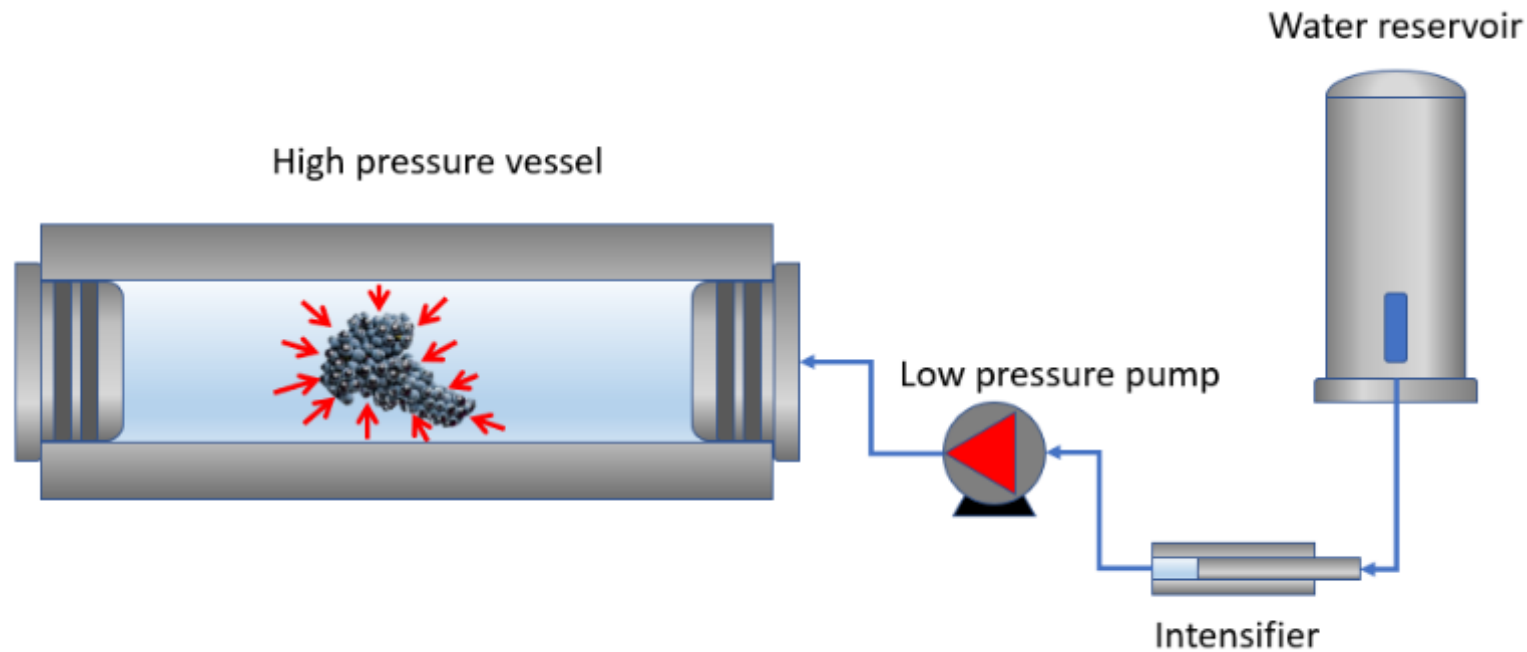
HHP. High hydrostatic pressure



HHP. 400-600 MPa \approx 4000-6000 bar



HPP is a non-thermal process that keep food under high hydrostatic pressure (transmitted by water) reaching up to 600 MPa





OIV-OENO 594A-2019

RESOLUTION OIV-OENO 594A-2019

REDUCTION OF INDIGENOUS MICROORGANISMS IN GRAPES AND MUSTS BY DISCONTINUOUS HIGH PRESSURE PROCESSES (HIGH HYDROSTATIC PRESSURE – HHP)

THE GENERAL ASSEMBLY,

IN VIEW of article 2, paragraph 2 ii of the Agreement of 3 April 2001 establishing the International Organisation of Vine and Wine,

ON THE PROPOSAL of the “Microbiology” expert group,

CONSIDERING the importance of new physical preservation technologies able to protect the sensory properties of grapes and also allowing for a reduction in SO₂ levels,

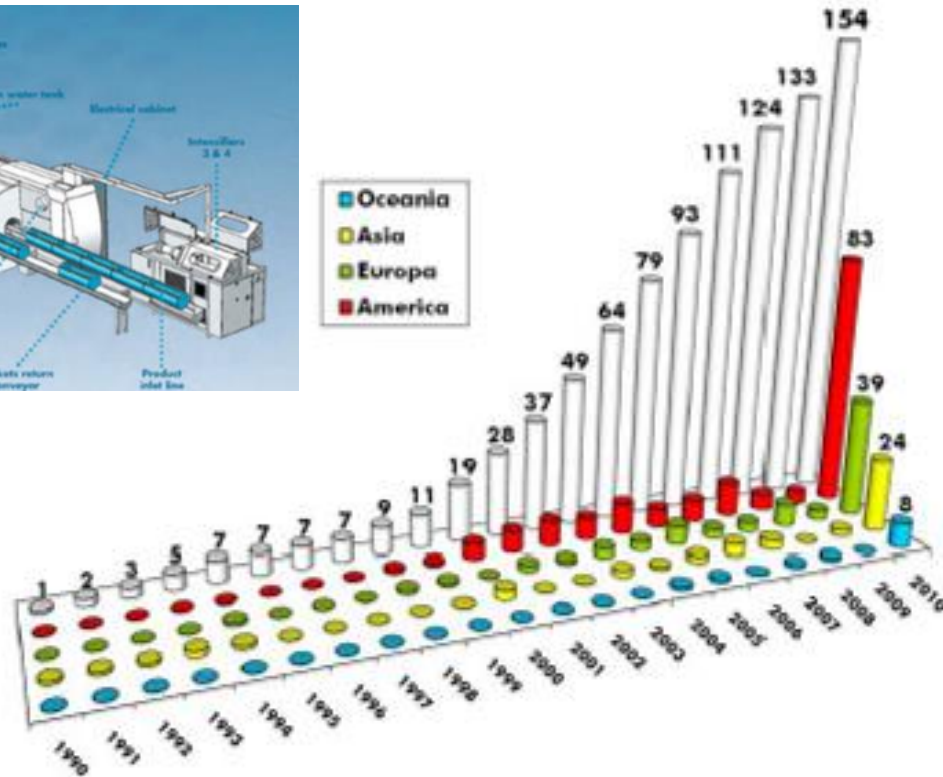
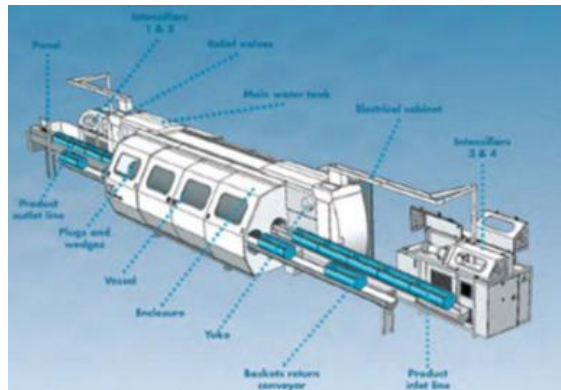
CONSIDERING that new fermentation biotechnologies like the use of non-*Saccharomyces* yeasts or the application of co-inoculations with lactic-acid bacteria and yeasts to perform simultaneous malolactic and alcoholic fermentations can be promoted by the reduction of initial counts of indigenous microorganisms in grapes,

CONSIDERING the work of the “Technology” and “Microbiology” expert groups,

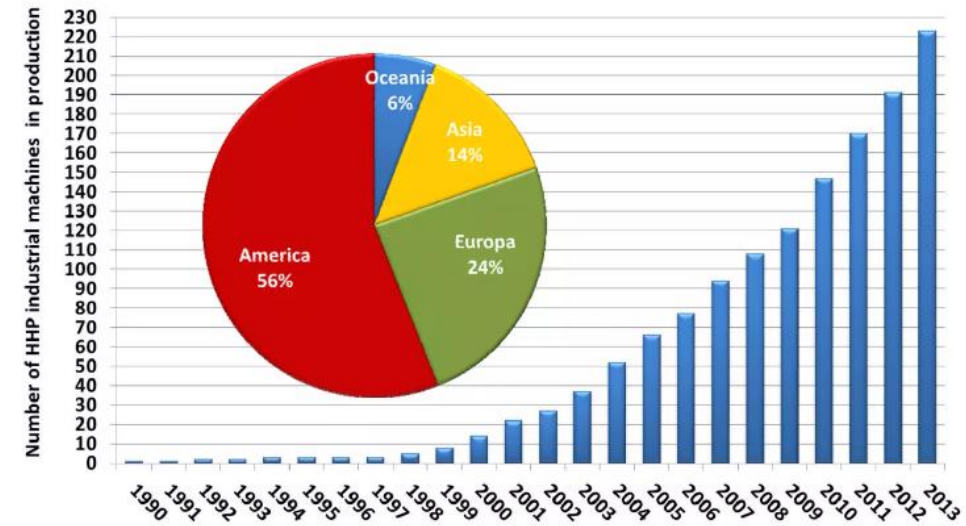
CONSIDERING that high hydrostatic pressure (HHP) can be applied to reduce wild yeast and



Presenta una capacidad de producción de hasta 50 equipos HPP por año. Existen más de 60 equipos industriales de altas presiones en producción distribuidos mundialmente. NC Hyperbaric ha instalado el 35% de los equipos de altas presiones en producción a nivel mundial, y el 80% desde 2005 (Figura 40).



Evolución del total de equipos HPP instalados en el mundo



Número total de máquinas en producción a mediados de 2013:222

Figura 40. Número de equipos industriales versus año de instalación y continentes (NC Hyperbaric, 2010).



Improving microbiological quality

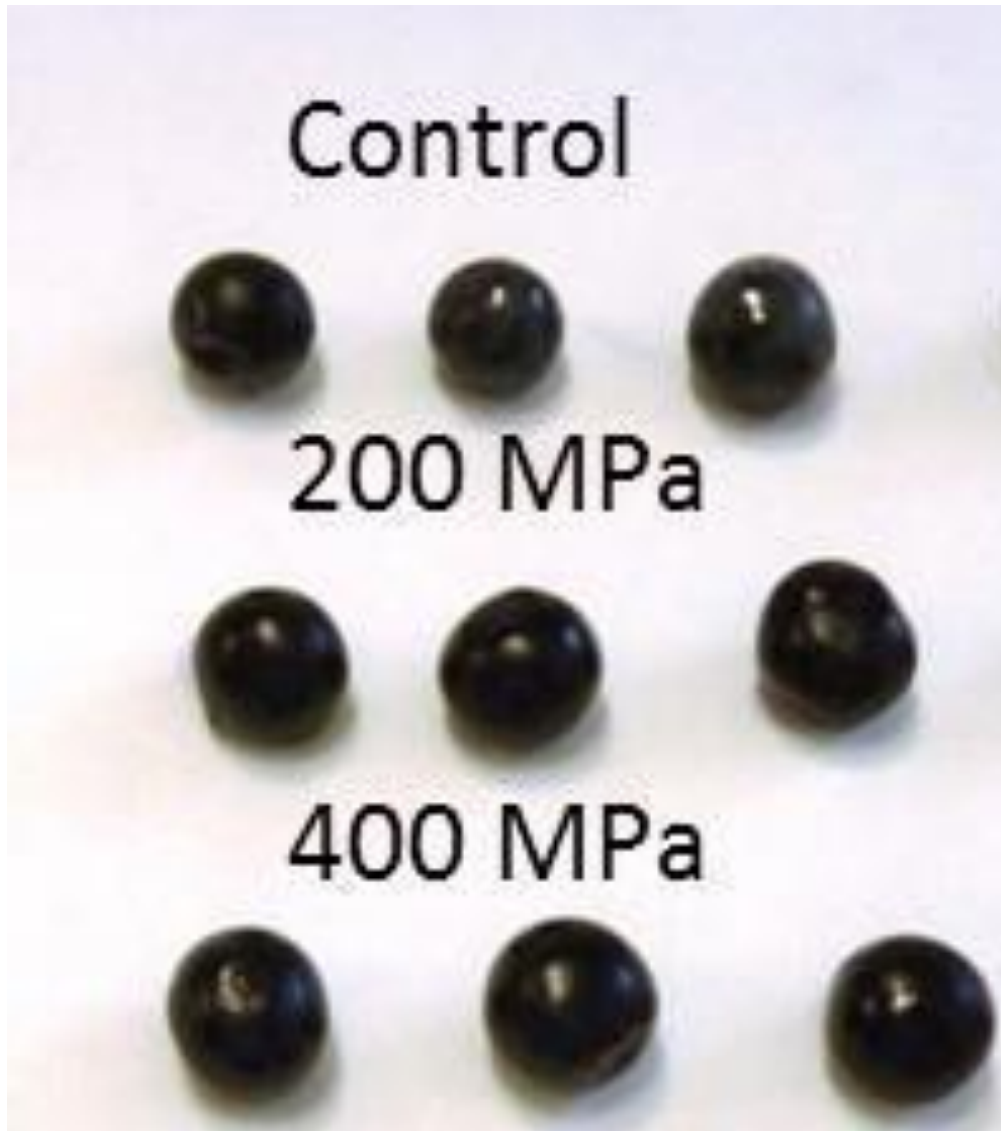
HHP.

- ΔT^a adiabatic compression 2-3 °C/100 Mpa

- Pressurization do not affect covalent bonds.

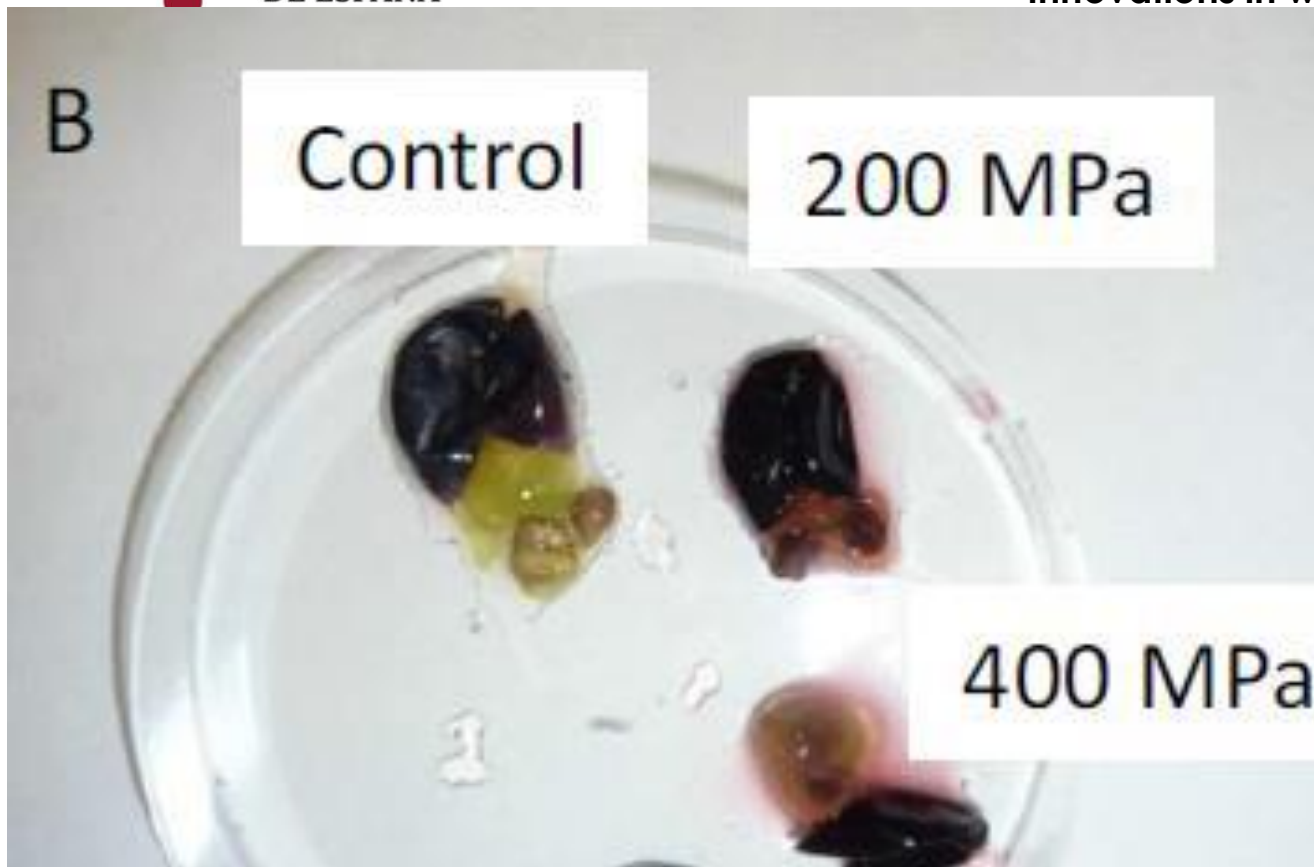
Protect sensory quality.

-Water is liquid at -20 °C / 200 MPa

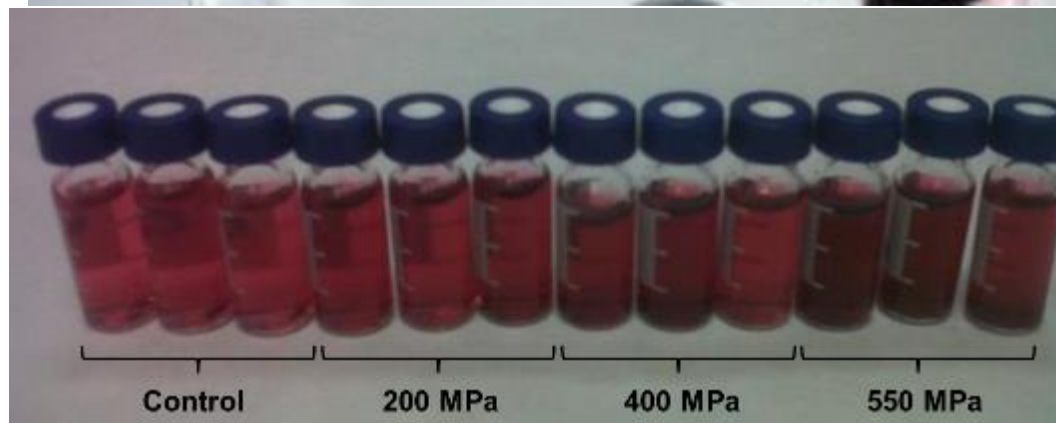


External shape and color unaffected

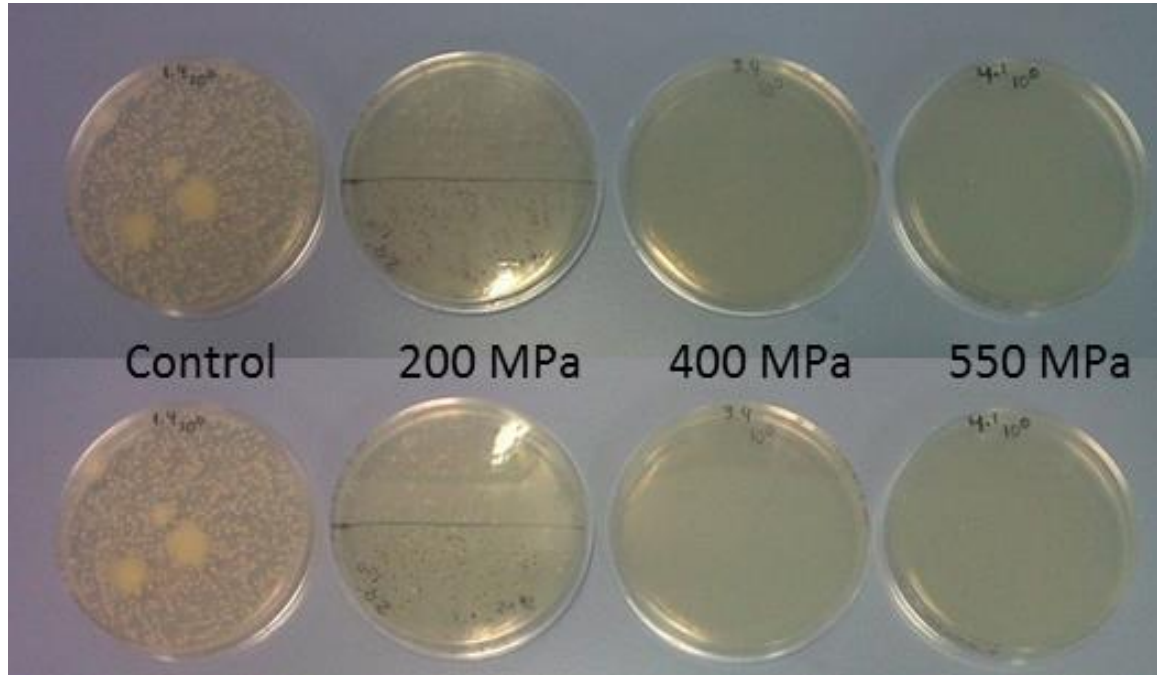
Morata, A., Loira, I., Vejarano, R., Bañuelos, M. A., Sanz, P. D., Otero, L., Suárez-Lepe, J. A. Grape Processing by High Hydrostatic Pressure: Effect on Microbial Populations, Phenol Extraction and Wine Quality. *Food Bioprocess Technol. Food and Bioprocess Technology* 2015, 8, 277-286.



Phenol extraction

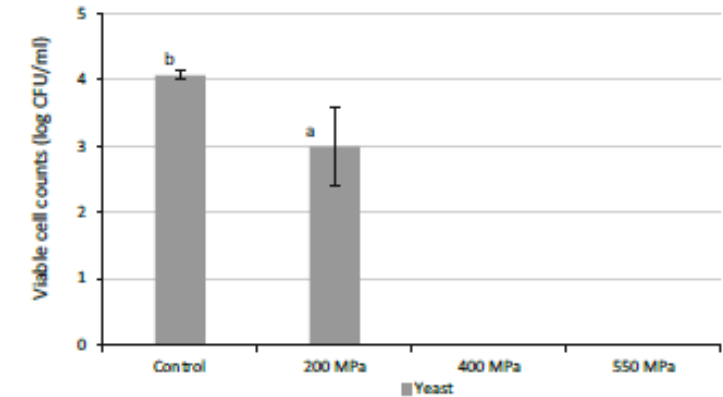


Morata, A., Loira, I., Vejarano, R., Bañuelos, M. A., Sanz, P. D., Otero, L., Suárez-Lepe, J. A. Grape Processing by High Hydrostatic Pressure: Effect on Microbial Populations, Phenol Extraction and Wine Quality. *Food Bioprocess Technol. Food and Bioprocess Technology* 2015, 8, 277-286.



Food Bioprocess Technol

Fig. 3 Microbial counts in crushed control and HHP-treated grapes at the beginning of fermentation. a Yeast, b Bacteria. Values are means \pm standard deviations of four replicates. Different letters in the same series indicate significant differences between means ($p < 0.05$)

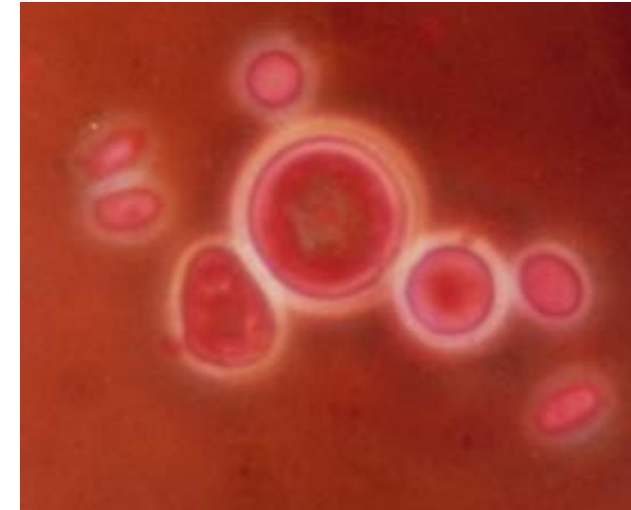
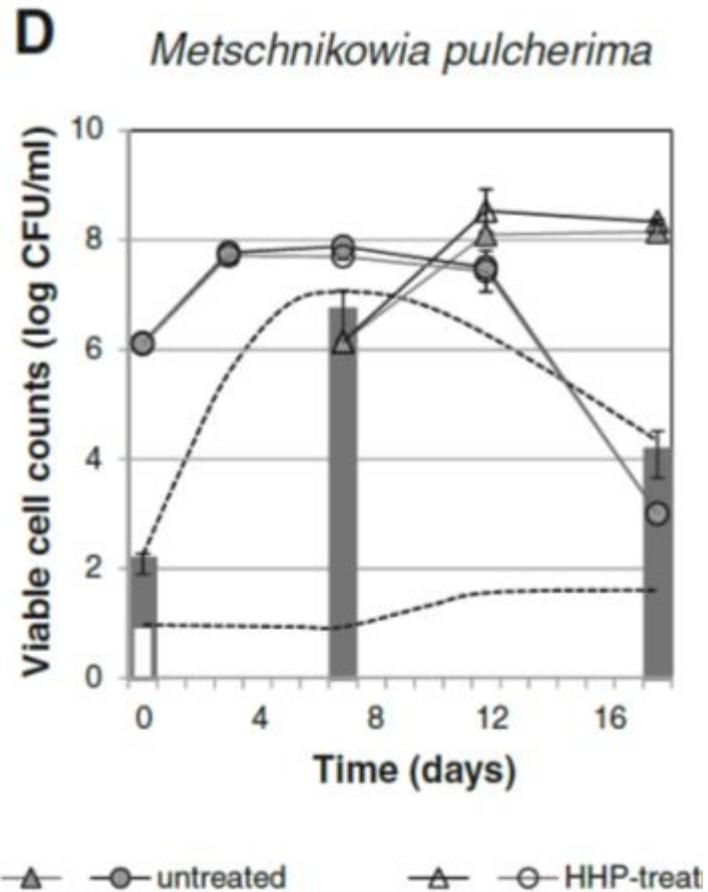


microbiological quality

Morata, A., Loira, I., Vejarano, R., Bañuelos, M. A., Sanz, P. D., Otero, L., Suárez-Lepe, J. A. Grape Processing by High Hydrostatic Pressure: Effect on Microbial Populations, Phenol Extraction and Wine Quality. Food Bioprocess Technol. Food and Bioprocess Technology 2015, 8, 277-286.



Metschnikowia pulcherrima



Food Bioprocess Technol (2016) 9:1769–1778
DOI 10.1007/s11947-016-1760-8

ORIGINAL PAPER

Grape Processing by High Hydrostatic Pressure: Effect on Use of Non-*Saccharomyces* in Must Fermentation

María Antonia Bañuelos¹ · Iris Loira² · Carlos Escott² · Juan Manuel Del Fresno² · Antonio Morata² · Pedro D. Sanz³ · Laura Otero³ · Jose Antonio Suárez-Lepe²



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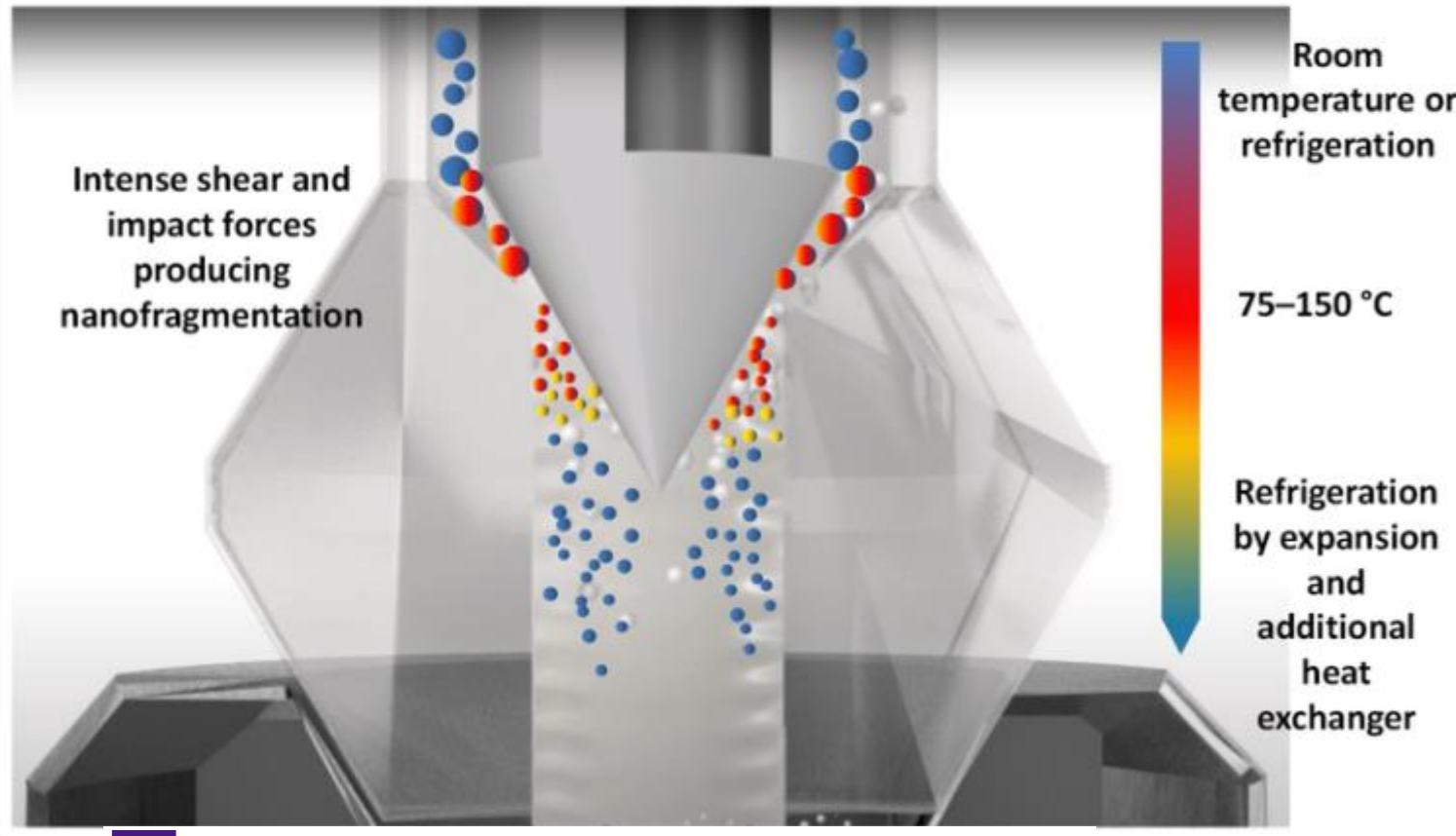
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UHPH. Ultra High-Pressure Homogenization





Figure 3. Effect of impact and shear forces on colloid nanofragmentation and temperature in a UHPH valve (adapted from <http://www.ypsicon.com/> (accessed on 15 July 2023)).



- Pasteurization/sterilization
- Nano-fragmentation
- Enzyme inactivation
- Nano-covering
- Nano-encapsulation

3x sound speed (Mach 3)



antioxidants



Review

Effect of HHP and UHPH High-Pressure Techniques on the Extraction and Stability of Grape and Other Fruit Anthocyanins

<https://doi.org/10.3390/antiox12091746>

Antonio Morata ^{1,*}, Juan Manuel del Fresno ¹, Mohsen Gavahian ², Buenaventura Guamis ³, Felipe Palomero ¹ and Carmen López ¹



OIV-OENO 594B-2020

RESOLUTION OIV-OENO 594B-2020

ELIMINATION OF WILD MICROORGANISMS IN MUSTS BY CONTINUOUS HIGH PRESSURE PROCESSES
(ULTRA HIGH PRESSURE HOMOGENISATION – UHPH)

THE GENERAL ASSEMBLY,

IN VIEW OF THE ARTICLE 2, paragraph 2 b) iv of the Agreement of 3rd April 2001 establishing the
International Organisation of Vine and Wine,

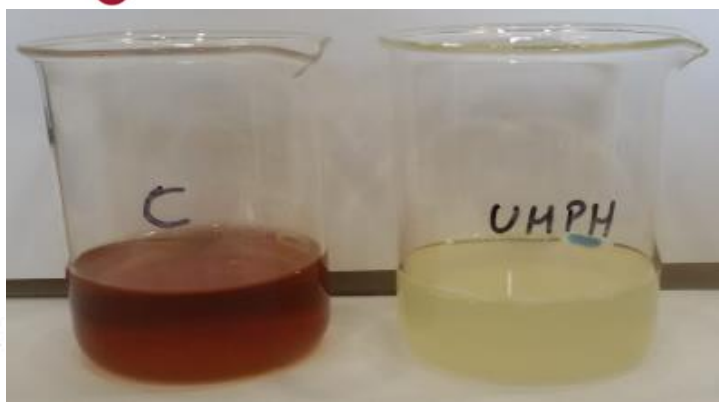
AT THE PROPOSAL of the “Microbiology” Expert Group,

CONSIDERING the importance of new physical preservation technologies able to protect the sensory
properties of musts and also allowing for a reduction in SO₂ doses,

CONSIDERING that new fermentation biotechnologies like the use of non-*Saccharomyces* yeasts or the
application of co-inoculations with LABs and yeasts to perform simultaneous malolactic and alcoholic
fermentations can be favored by the reduction of initial counts of wild microorganisms in musts,

CONSIDERING the work of the of “Technology” and “Microbiology” Expert Groups,

CONSIDERING that ultra high pressure homogenization (UHPH) can be applied to strongly decrease or
eliminate wild yeast and bacteria populations in musts,



M.A. Bañuelos, et al.



White wine processing by UHPH without SO₂. Elimination of microbial populations and effect in oxidative enzymes, colloidal stability and sensory quality

M^a Antonia Bañuelos^a, Iris Loira^b, Boaventura Guamis^c, Carlos Escott^b, Juan Manuel Del Fresno^b, Idoia Cadena-Torrella^c, Joan Miquel Quevedo^d, Ramon Gervilla^e, Jesús María Rodríguez Chavarría^f, Sergi de Lamo^g, Raúl Ferrer Gallego^h, Rocío Álvarezⁱ, Carmen González^j, José Antonio Suárez-López^k, Antonio Marañón^l

Food Chemistry 332 (2020) 127417

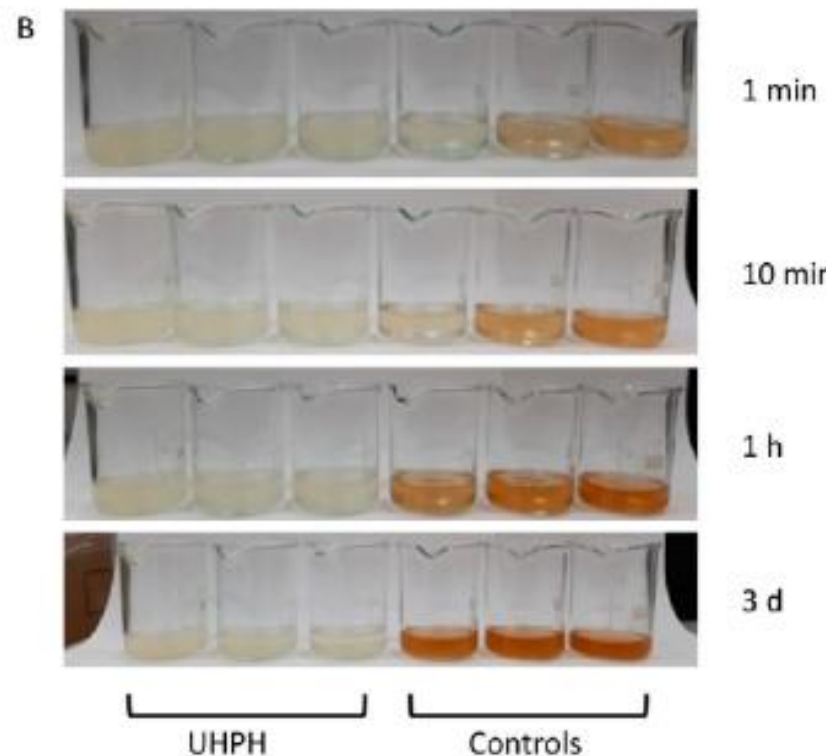
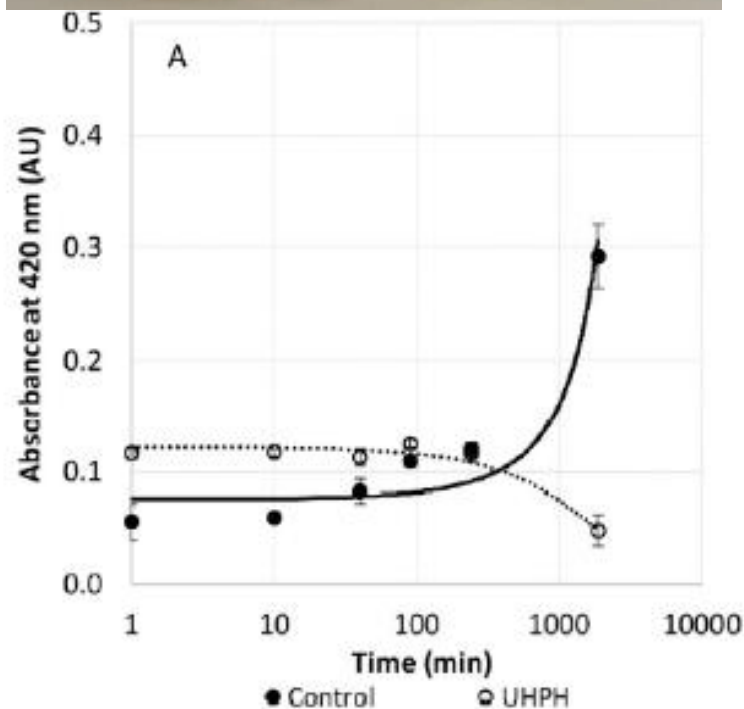
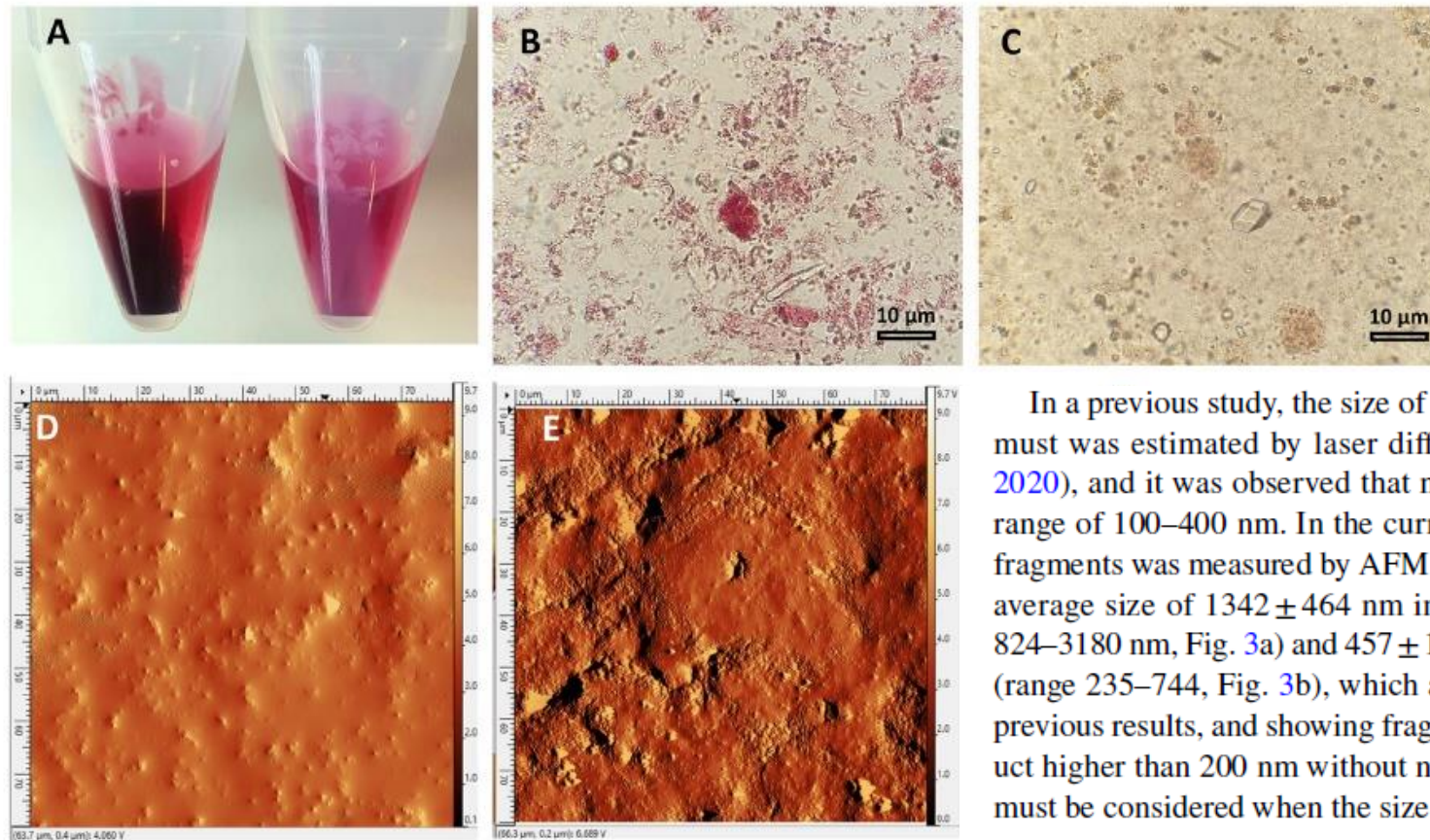


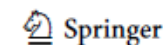
Fig. 2. Absorbance at 420 nm in control and UHPH-processed musts (a) and colour changes by enzymatic oxidative browning in triplicate (b), UHPH-processed (left) and controls (right).



In a previous study, the size of the colloids in the UHPH must was estimated by laser diffraction (Bañuelos et al., 2020), and it was observed that most particles were in the range of 100–400 nm. In the current study, the size of the fragments was measured by AFM microscopy, obtaining an average size of 1342 ± 464 nm in the control must (range 824–3180 nm, Fig. 3a) and 457 ± 140 nm in the UHPH must (range 235–744, Fig. 3b), which are relatively close to our previous results, and showing fragments in the UHPH product higher than 200 nm without nano-safety impact (which must be considered when the size is < 100 nm).

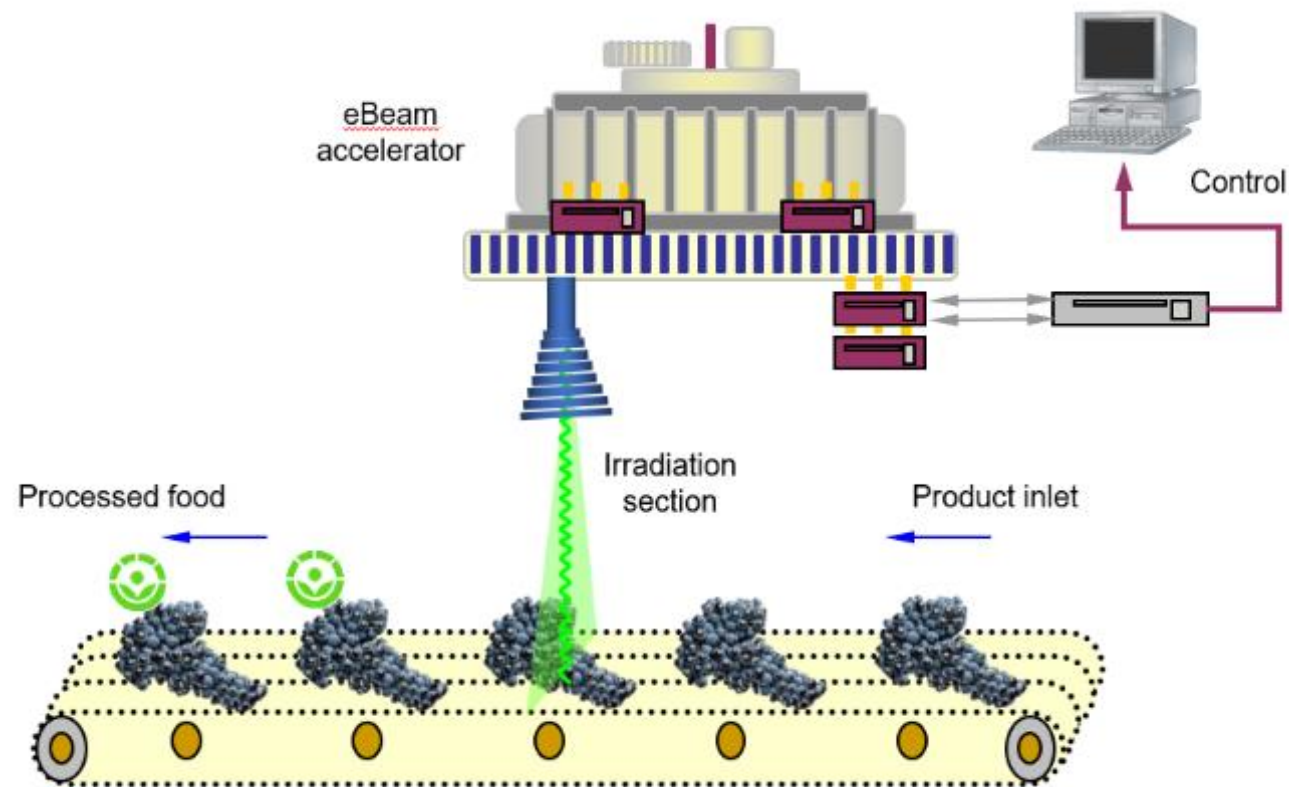
Fig. 2 External appearance of the control and UHPH-processed must after centrifugation **A**, optical microscopy (600×) of a centrifuged drop of cabernet sauvignon must **B**, optical microscopy (600×) of the UHPH centrifuged must **C**, AFM scanning in resonant mode of

a drop of dried cor
graphic renders of
UHPH dried drops



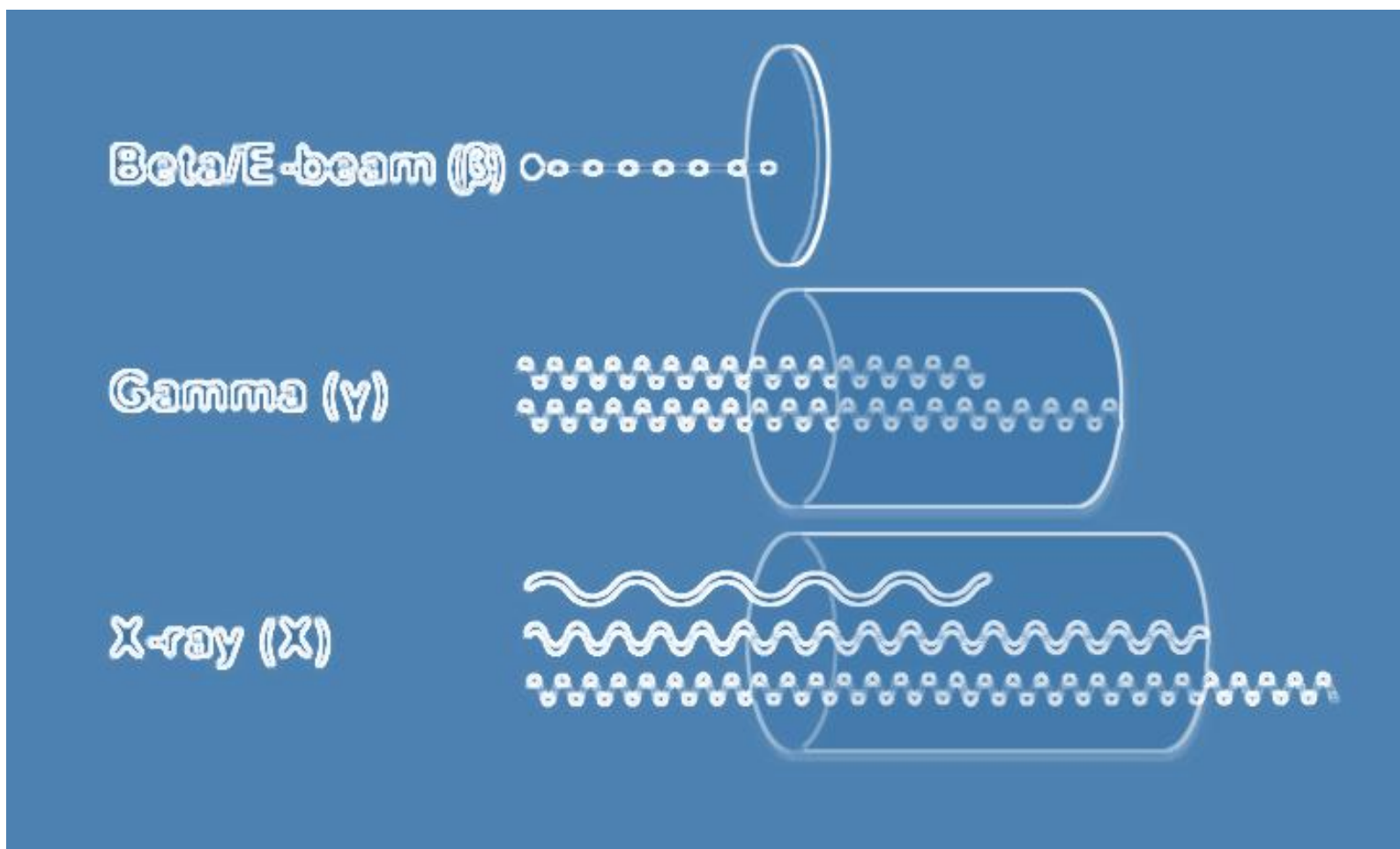


e-Beam irradiation





e-beam irradiation

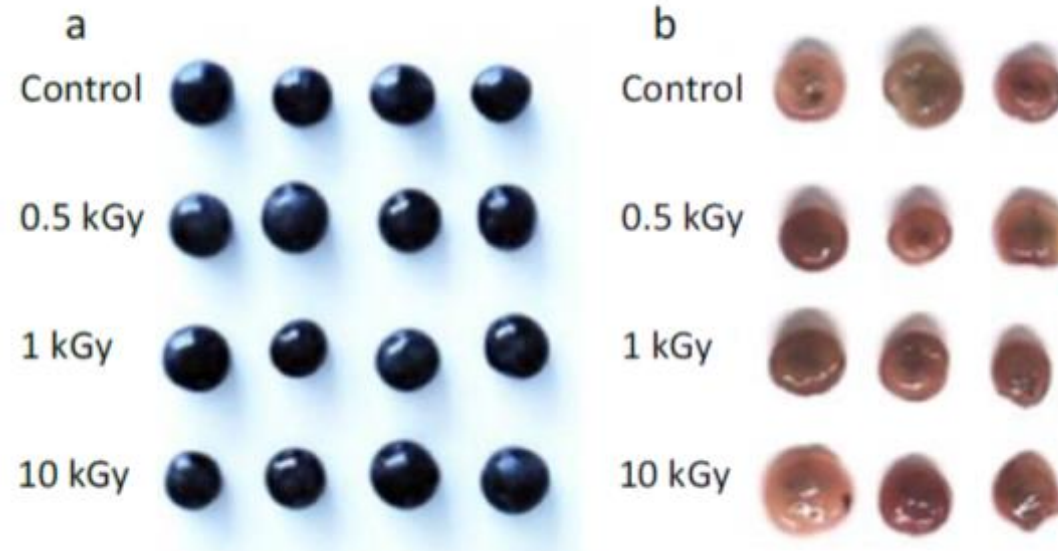




e-beam irradiation

Food Bioprocess Technol

Fig. 1 Appearance of irradiated grapes. a External surface. b Peeled



Food Bioprocess Technol
DOI 10.1007/s11947-015-1540-x

ORIGINAL PAPER

Electron Beam Irradiation of Wine Grapes: Effect on Microbial Populations, Phenol Extraction and Wine Quality

Antonio Morata¹ · María Antonia Bañuelos² ·
Wendu Tesfaye¹ · Iris Loira¹ · Felipe Palomero¹ ·
Santiago Benito¹ · María Jesús Callejo¹ · Ana Villa² ·
M. Carmen González¹ · Jose Antonio Suárez-Lepe¹



e-beam irradiation

Food Bioprocess Technol
DOI 10.1007/s11947-015-1540-x

ORIGINAL PAPER

Electron Beam Irradiation of Wine Grapes: Effect on Microbial Populations, Phenol Extraction and Wine Quality

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M. Carmen González¹ · Jose Antonio Suárez-Lepe¹

Innovations in wine technol. & biotechnol.

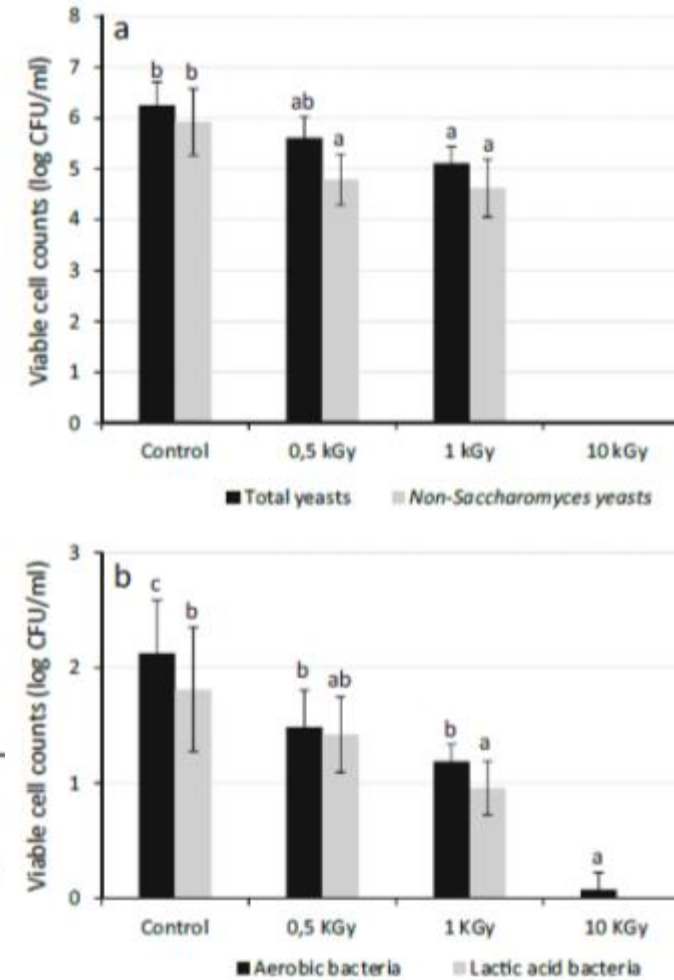
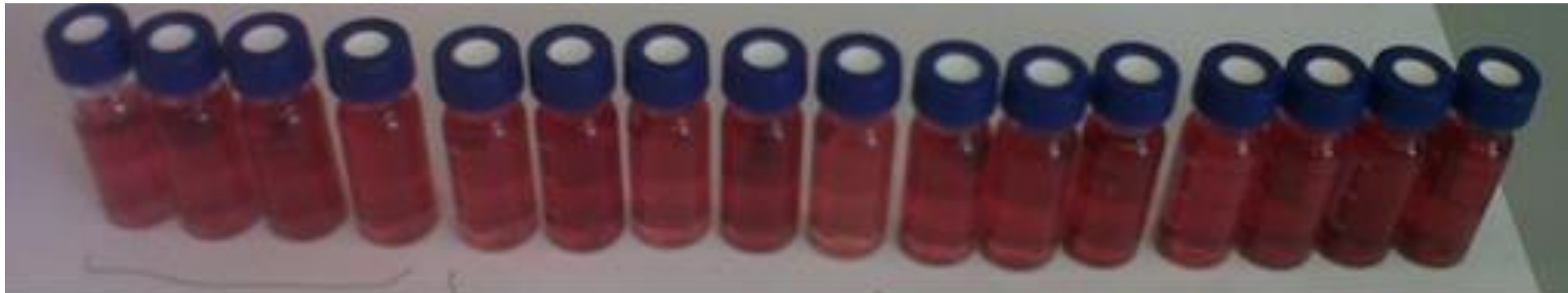


Fig. 2 Microbial counts (viable cells) in the must from crushed control and irradiated grapes (log cfu/mL). a Yeasts. b Bacteria. Different letters in the same series indicate significant differences between means ($p < 0.05$)



e-beam irradiation



Control

0,5 kGy

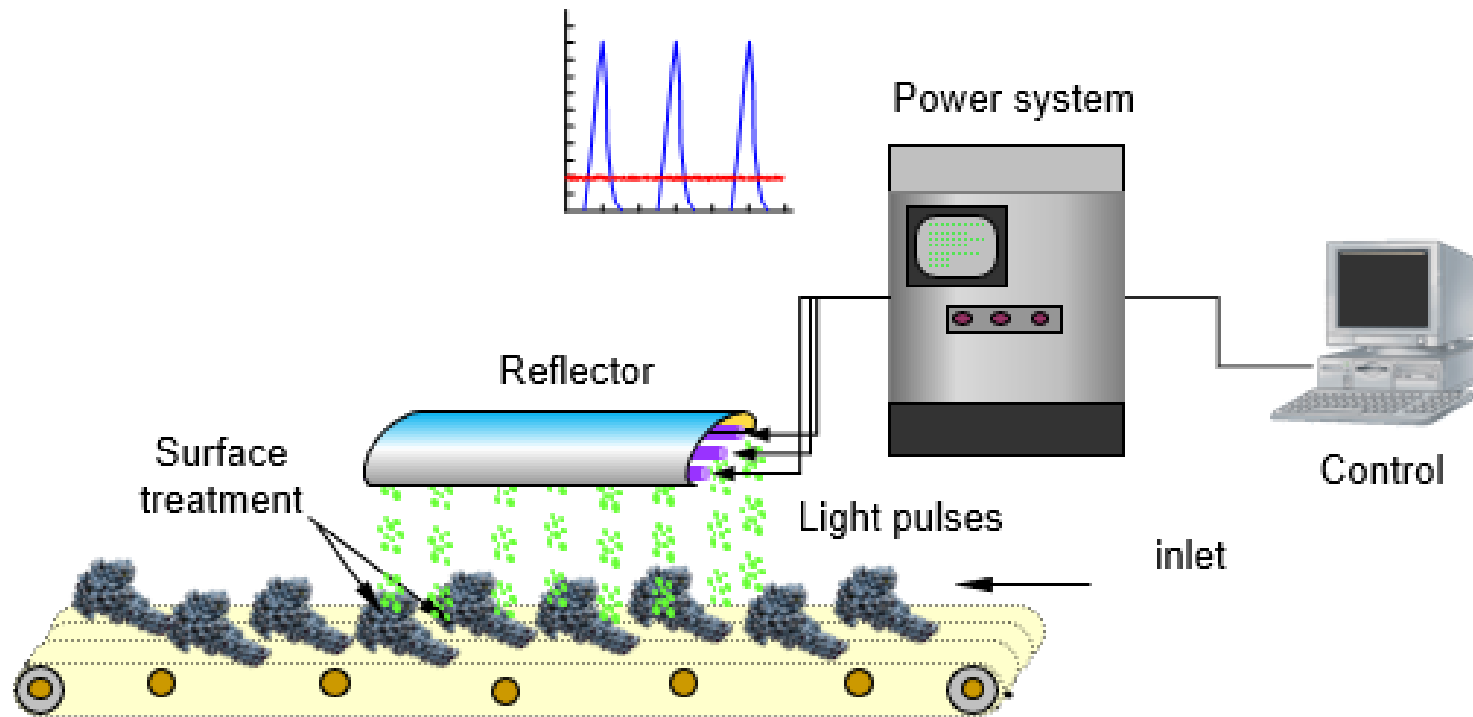
1 kGy

10 kGy



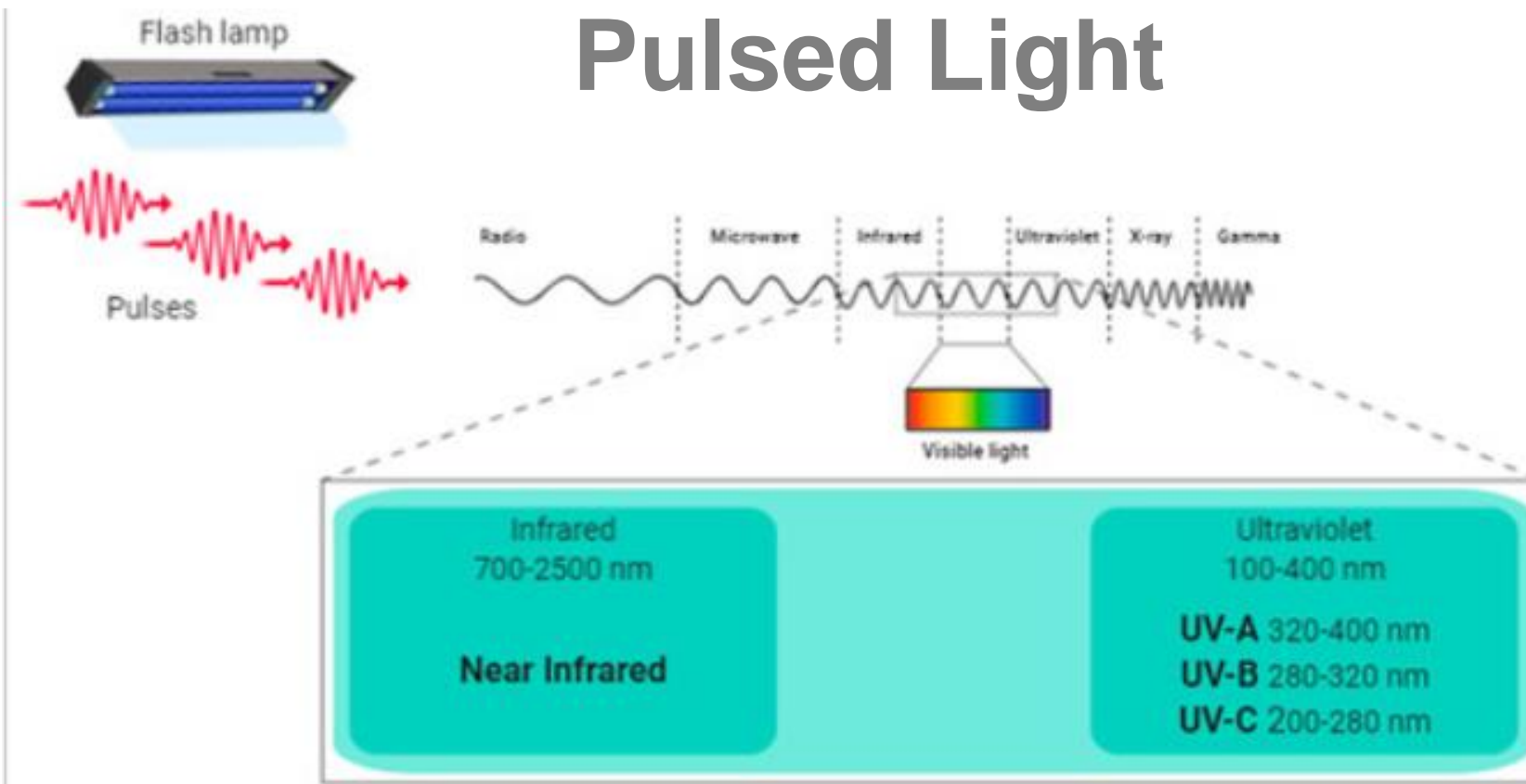
Pulsed Light

Pulsed light intensity and frequency





Pulsed Light



<https://doi.org/10.3390/beverages6030045>



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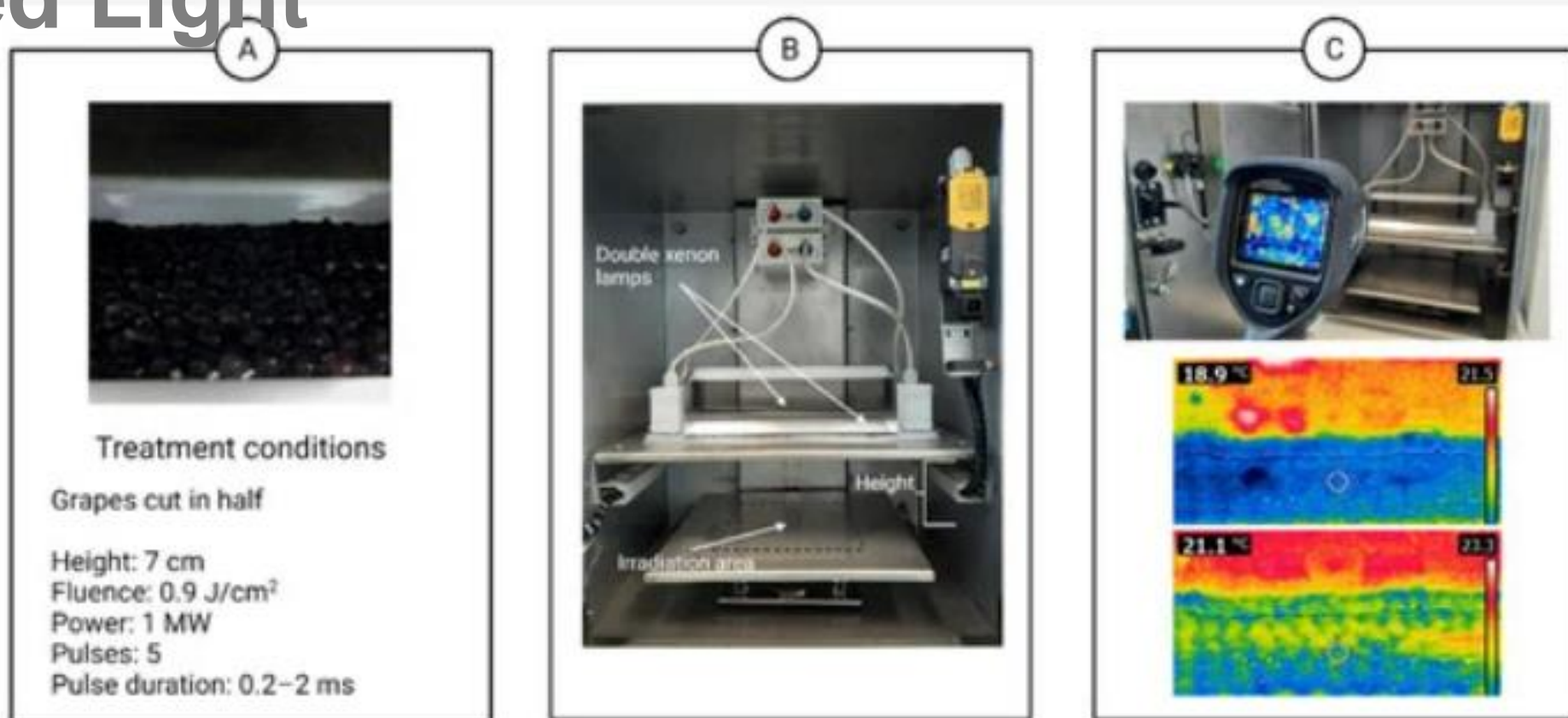
Pulsed Light: Challenges of a Non-Thermal Sanitation Technology in the Winemaking Industry

by Altana Santamara Carlos Escott Inés Lora Juan Manuel del Fresno Carmen González Antonio Morata

EnotecUPM, Chemistry and Food Technology Department, Universidad Politécnica de Madrid, Avda de Puerta de Hierro 2, 28040 Madrid, Spain



Pulsed Light



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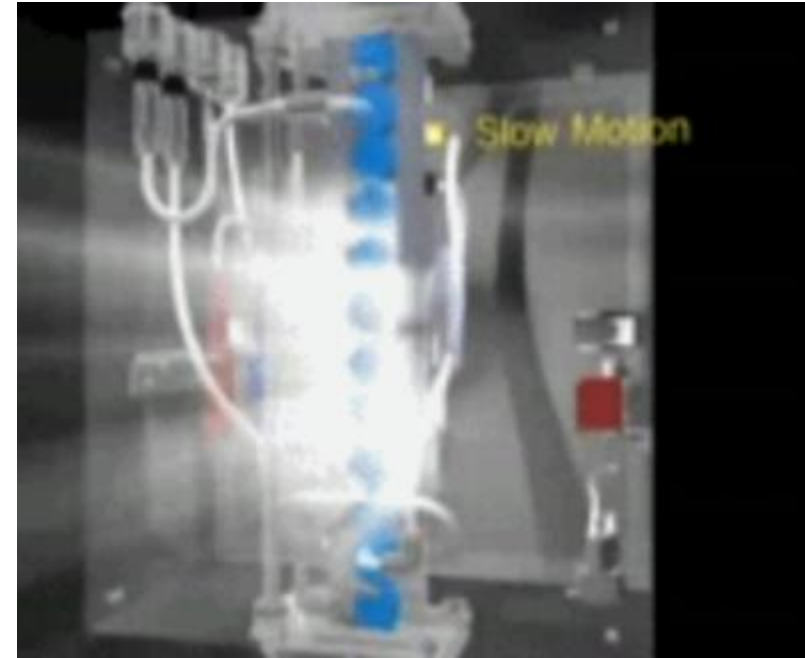
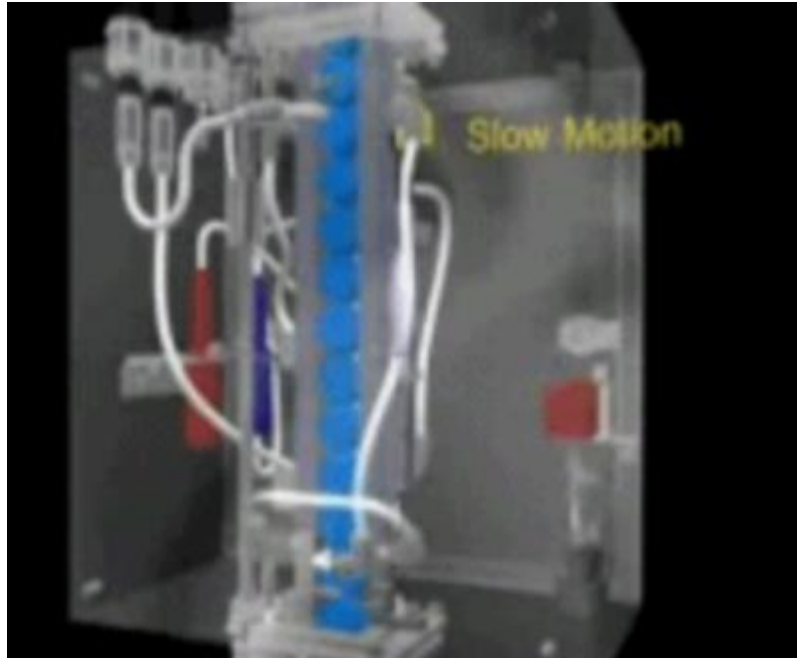
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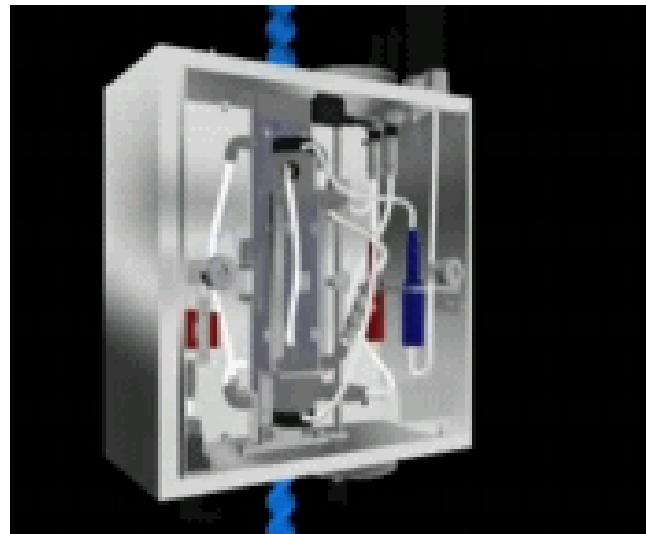
Improvement of Must Fermentation from Late Harvest cv. Tempranillo Grapes Treated with Pulsed Light

by Carlos Escott¹, Carmen López¹, Iris Loira¹, Carmen González¹,
María Antonia Bañuelos², Wendu Tesfaye¹, José Antonio Suárez-Lepe¹ and
Antonio Morata¹

<https://doi.org/10.3390/foods10061416>



Pulsed Light



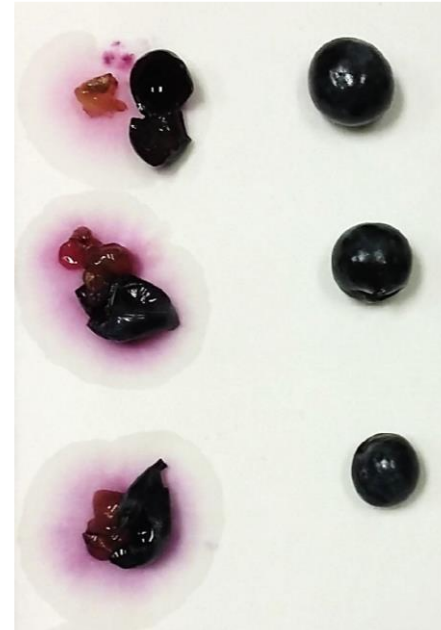


Pulsed Light

Control

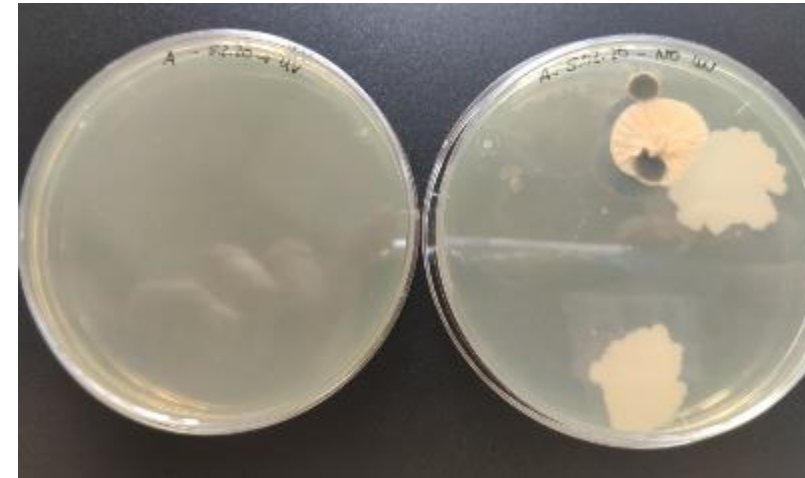
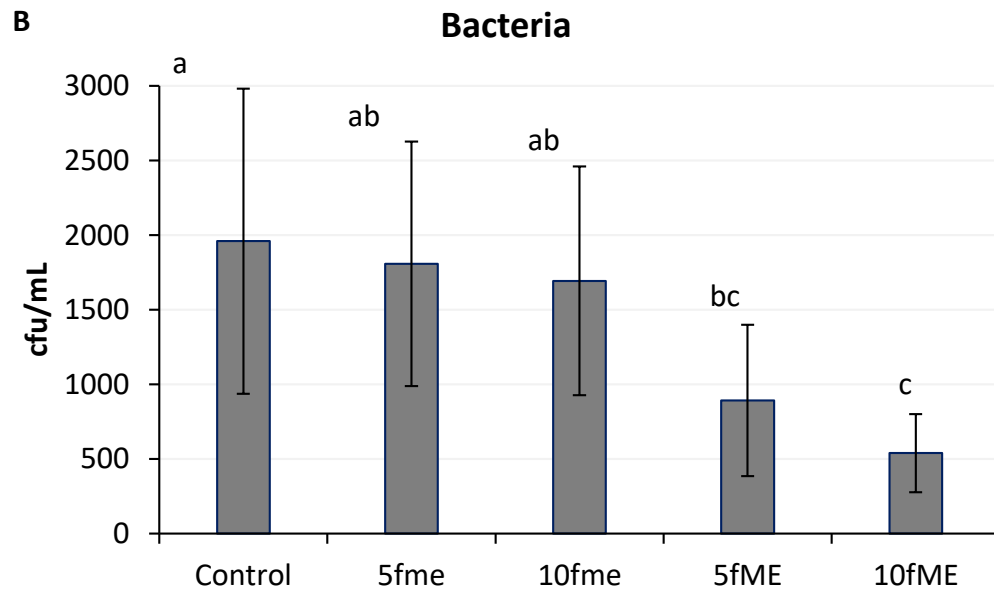
5 pulses

10 pulses



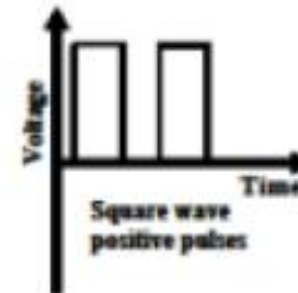
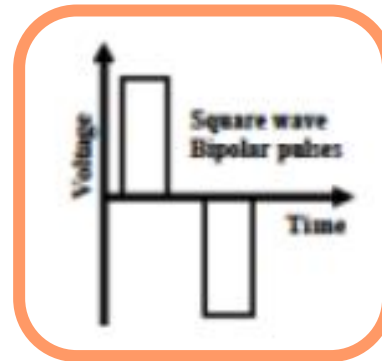
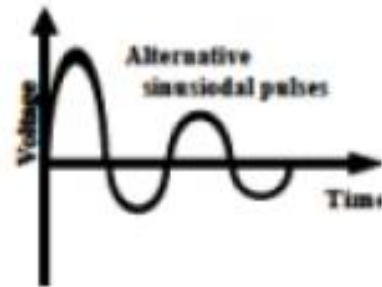
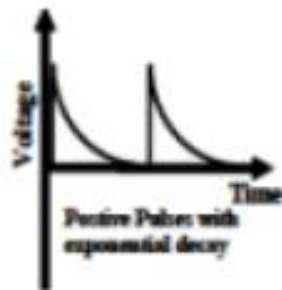


Pulsed Light





Pulsed electric fields



10-40 kV/cm

40-60A

us



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RESOLUTION OIV-OENO 634-2020

TREATMENT OF GRAPES BY PULSED ELECTRIC FIELDS - (PEF)

THE GENERAL ASSEMBLY,

IN VIEW OF THE ARTICLE 2, paragraph 2 b) ii of the Agreement of 3 April 2001 establishing the International Organization of Vine and Wine,

CONSIDERING the work of the “Technology” Expert Group,

CONSIDERING the importance of new physical methods for improving the extraction of grape compounds located inside the cells that may improve the wine processing,

CONSIDERING that pulsed electric fields increases the permeability of the cell membranes,

DECIDES, at the proposal of Commission II “Oenology”, to introduce the following oenological practices and treatments into part II, chapter 2 of the *International Code of Oenological Practices*,

Part II

Chapter 2: MUSTS



Pulsed electric fields

Effects of antimicrobials with and without pulsed electrical field (PEF) treatment on microbial reduction (log values) in white grape juice at 50 °C (4–8 replications, 65 kV/cm field, peak-to-peak, and 4 mm electrode gap)

<i>Treatments</i>	<i>Microbial log reductions, mean and standard deviation</i>
Control, no pulse	1.5±1.1 ^a
20 pulses	4.0±0.3 ^b
30 pulses	4.1±0.2 ^b
40 pulses	4.2±0.5 ^b

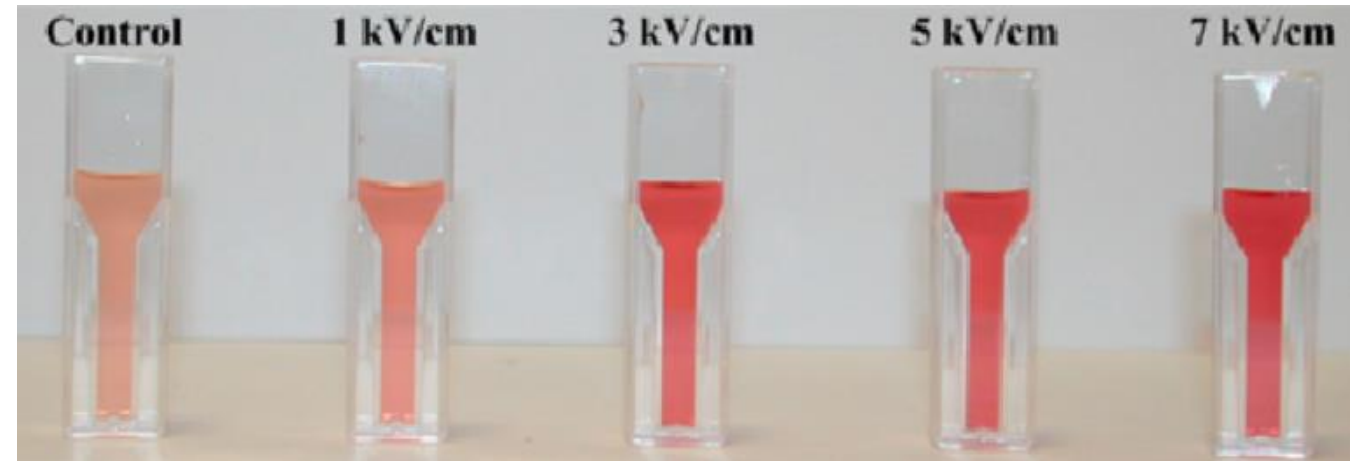
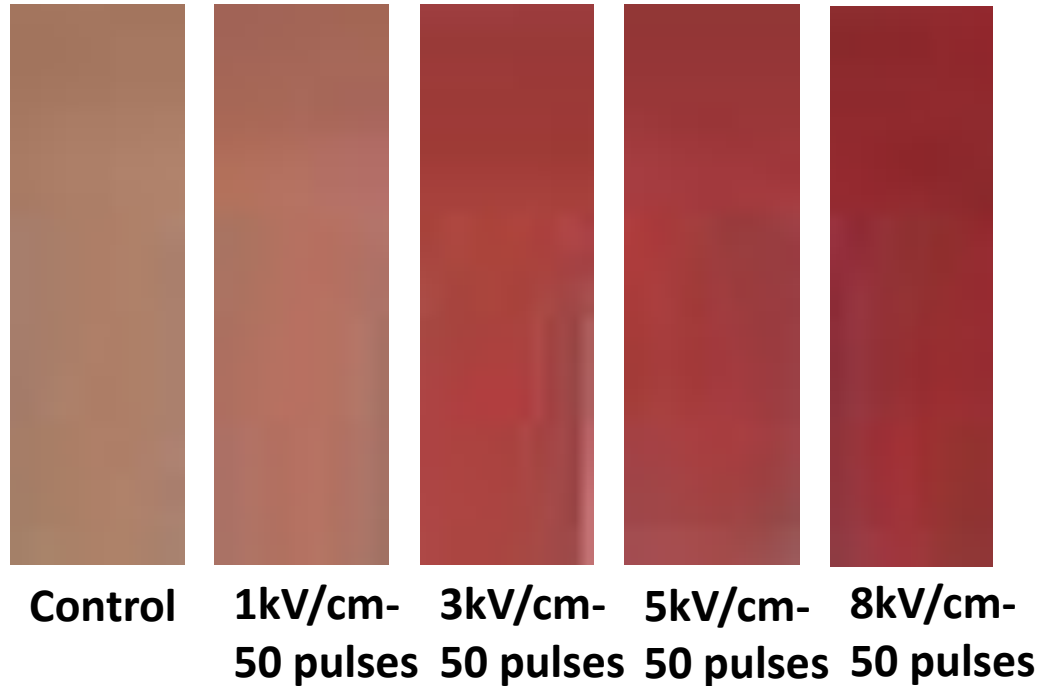
Wu, Y., Mittal, G. S., Griffiths, M. W. 2005. Effect of Pulsed Electric Field on the Inactivation of Microorganisms in Grape Juices with and without Antimicrobials. Biosystems Engineering, 90, 1-7



Pulsed electric fields

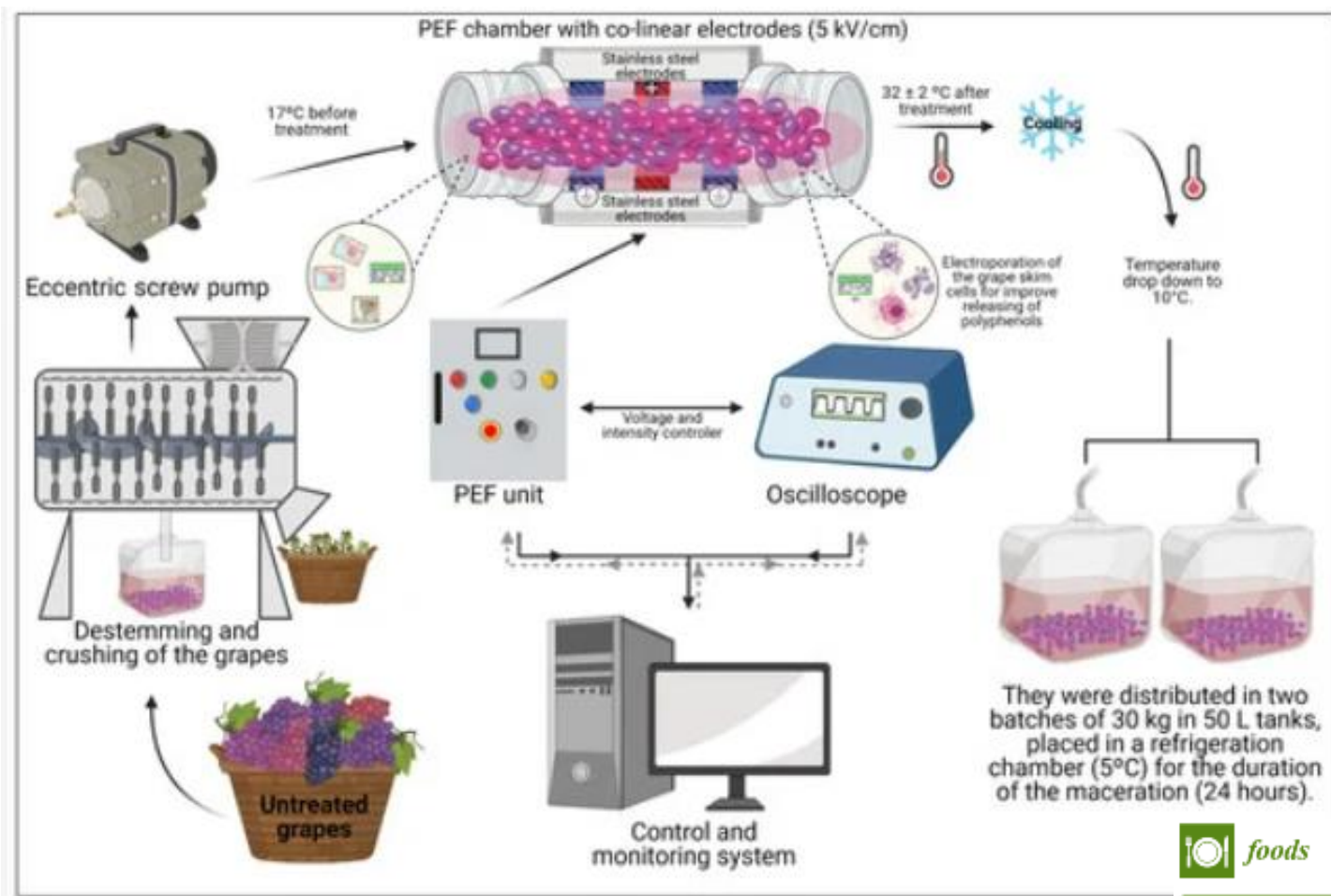
Maceration time: 1 hour

Low temperature



Garnacha must after 1 h of maceration with grapes untreated and treated by PEF (50 exponential decay pulses; 1–7 kV/cm; 0.4–4.1 kJ/kg)

E. Puértolas, G. Saldaña, S. Condón, I. Álvarez, J. Raso. Evolution of polyphenolic compounds in red wine from Cabernet Sauvignon grapes processed by pulsed electric fields during aging in bottle. *Food Chemistry* 119, 1063–1070 (2010)



Pulsed electric fields



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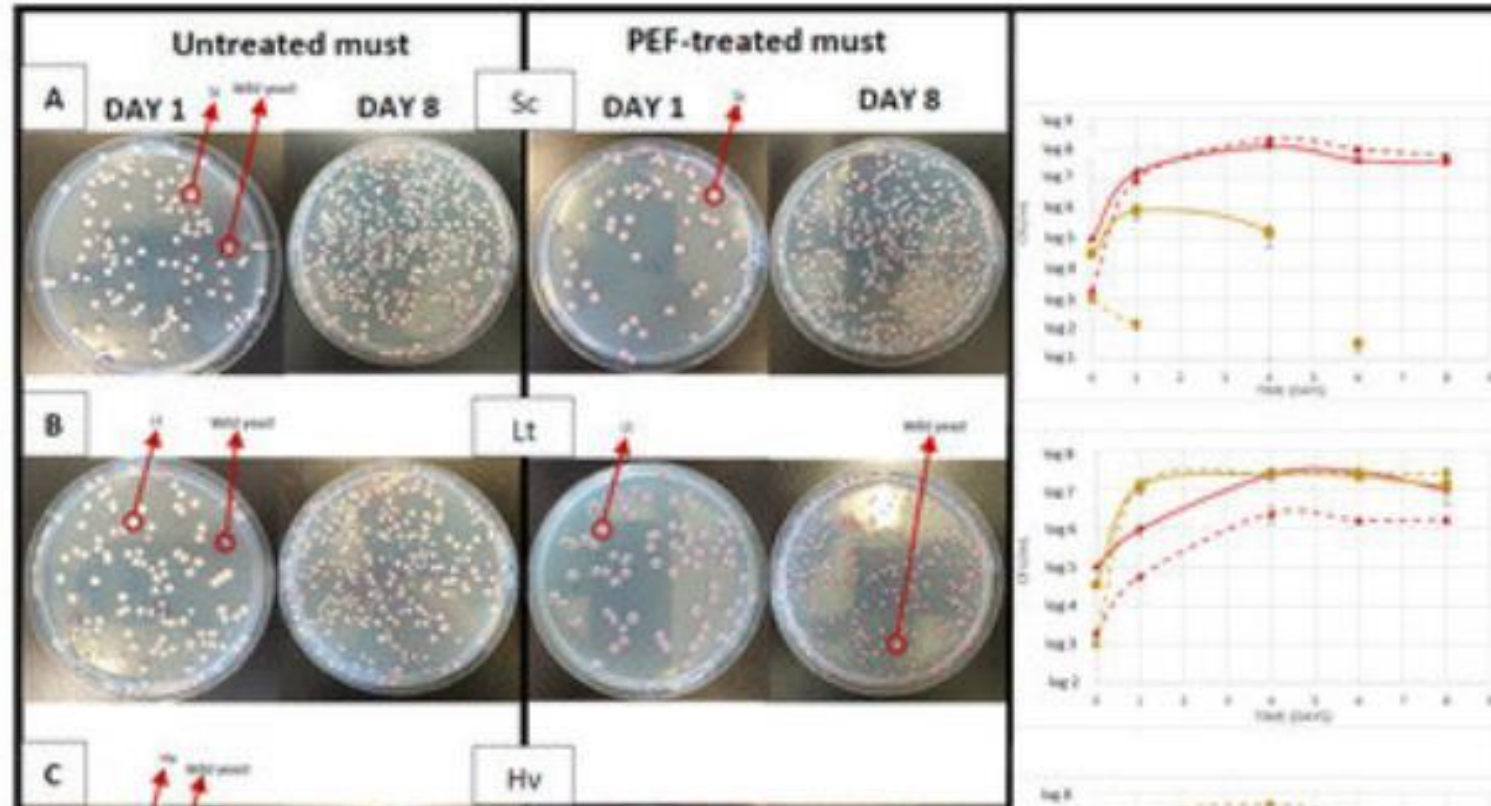
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Open Access Article

Pulsed Electric Fields to Improve the Use of Non-Saccharomyces Starters in Red Wines

by Cristian Vergara¹, Iris Linares¹, Javier Raso², Ignacio Álvarez², Carola Delso² and Antonio Morata¹

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Pulsed electric fields



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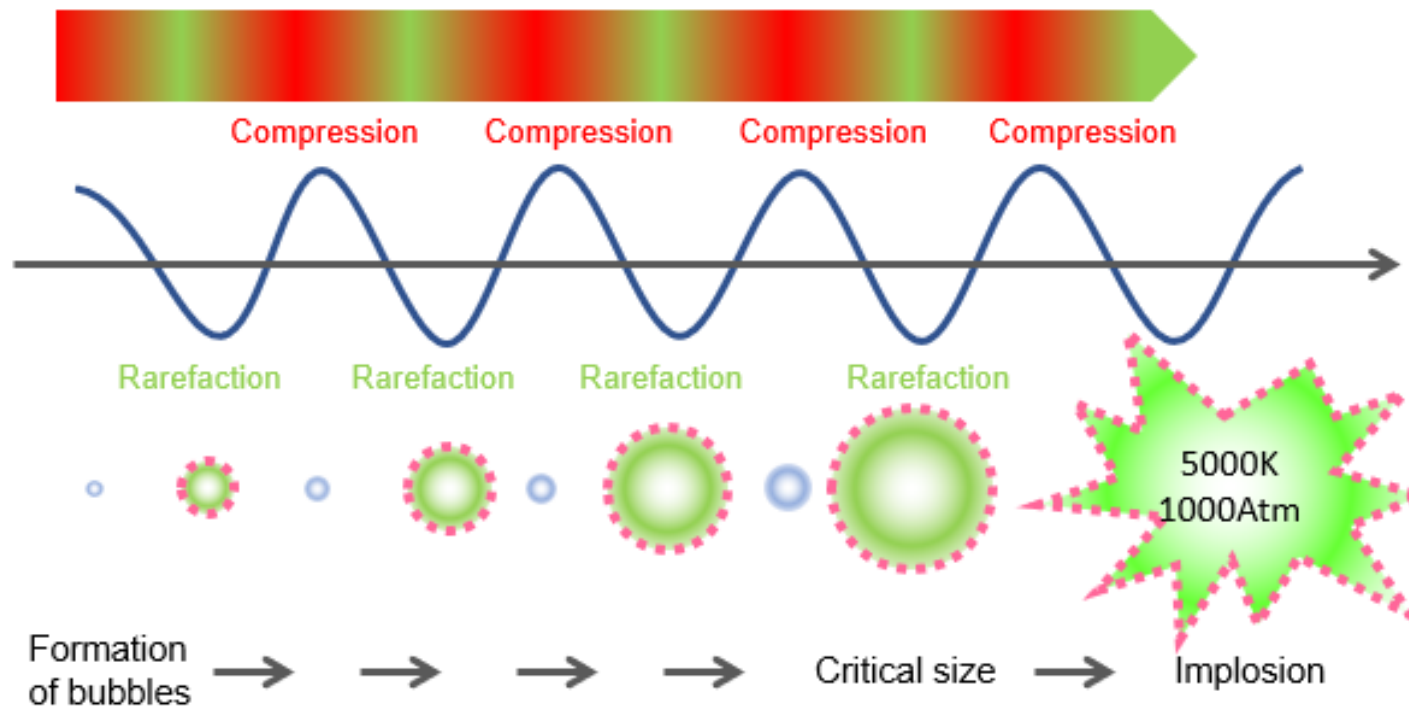
by Cristian Wehner¹, Iris Lora¹, Javier Ruiz², Ignacio Álvarez², Carlota Delso² and Antonio Morata¹

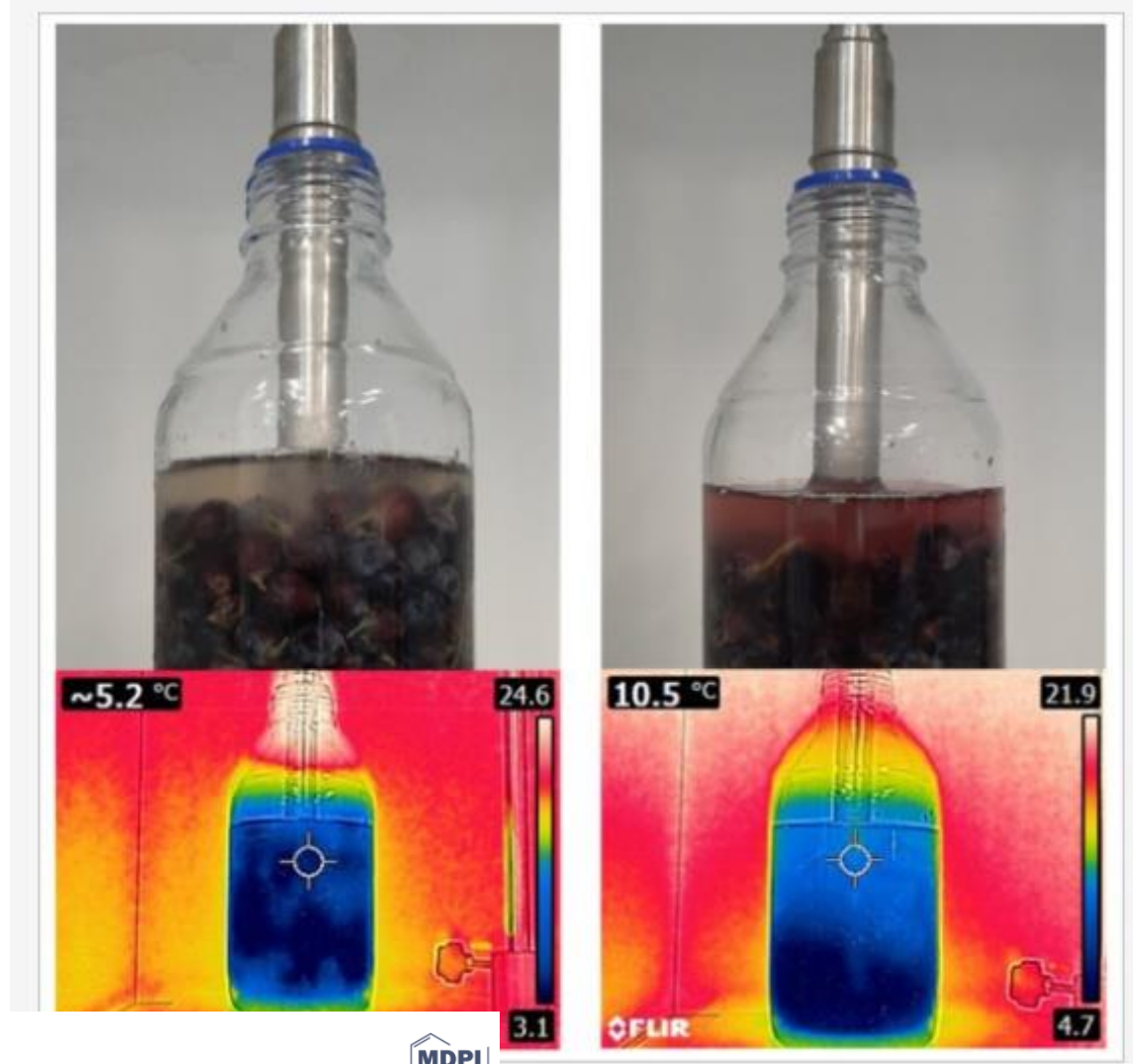
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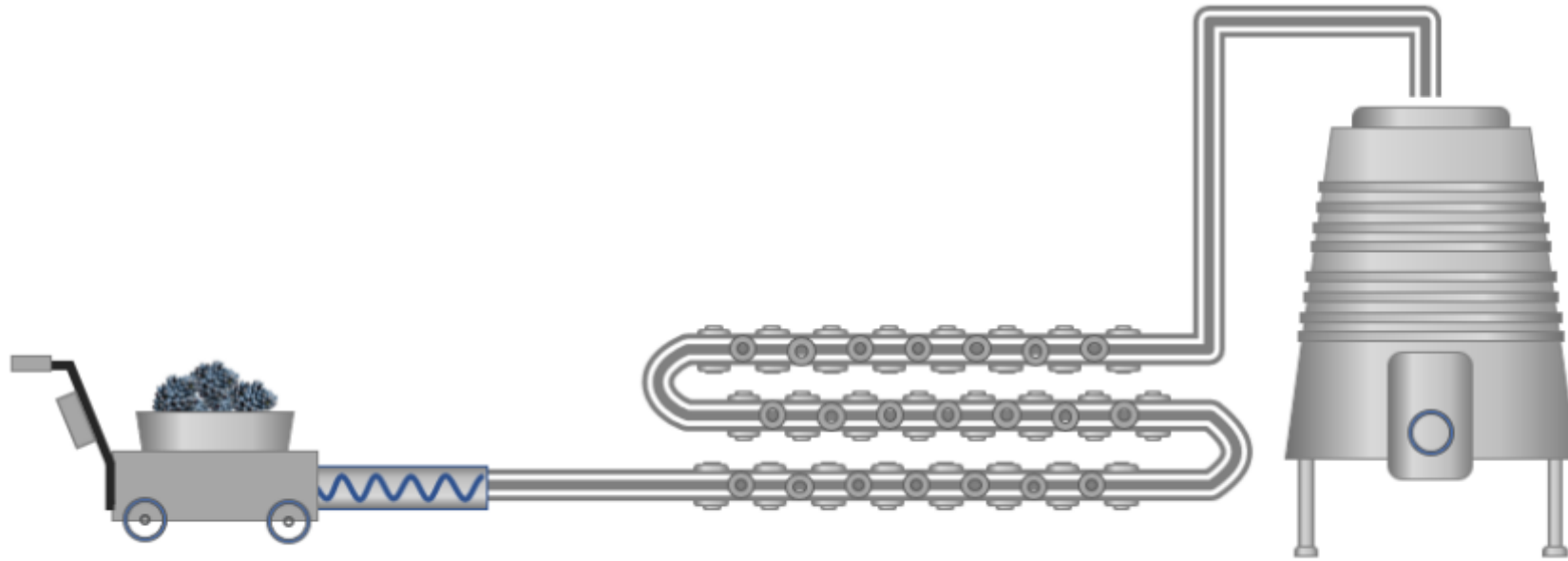
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Ultrasounds





L. thermotolerans

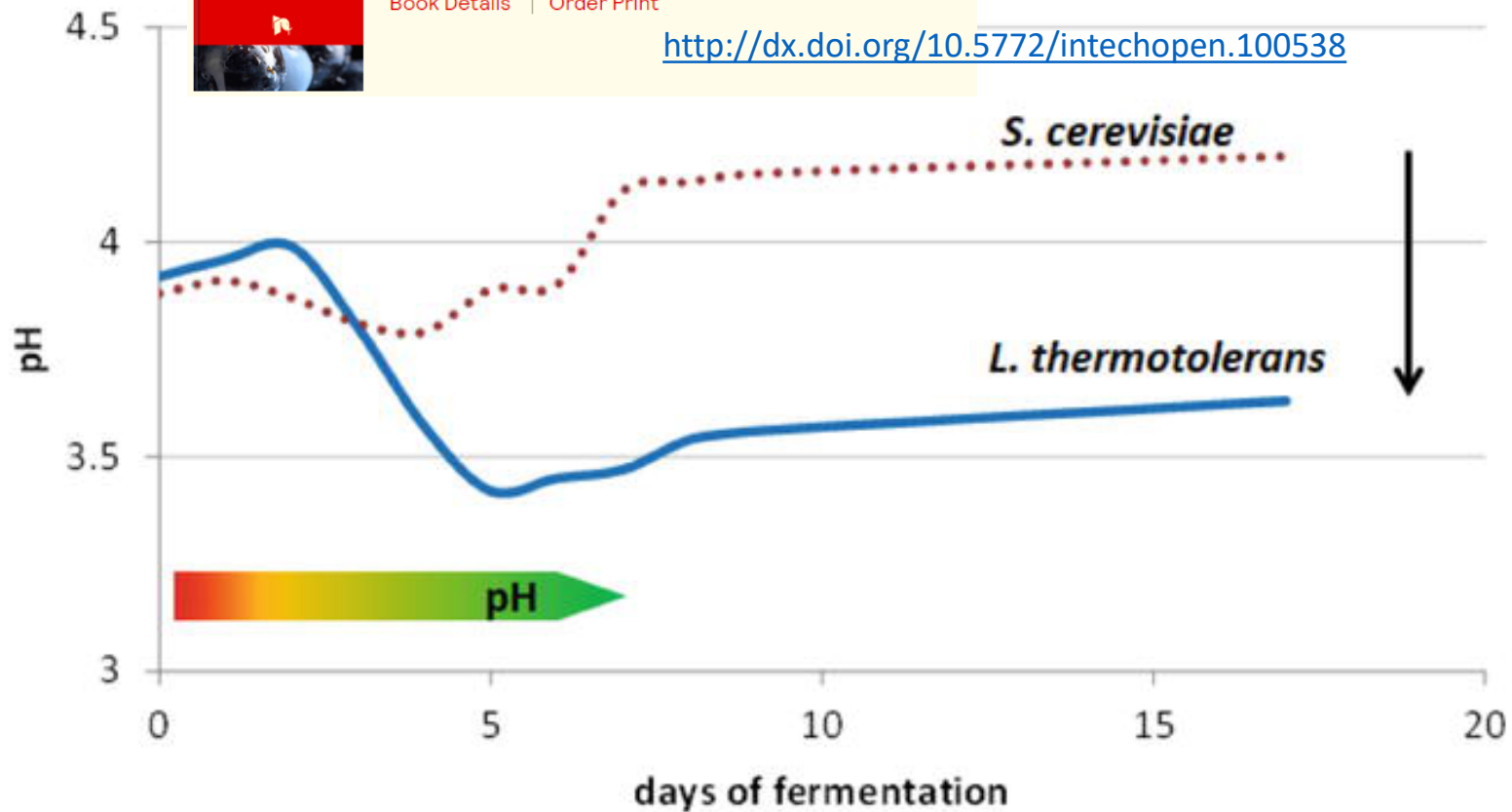
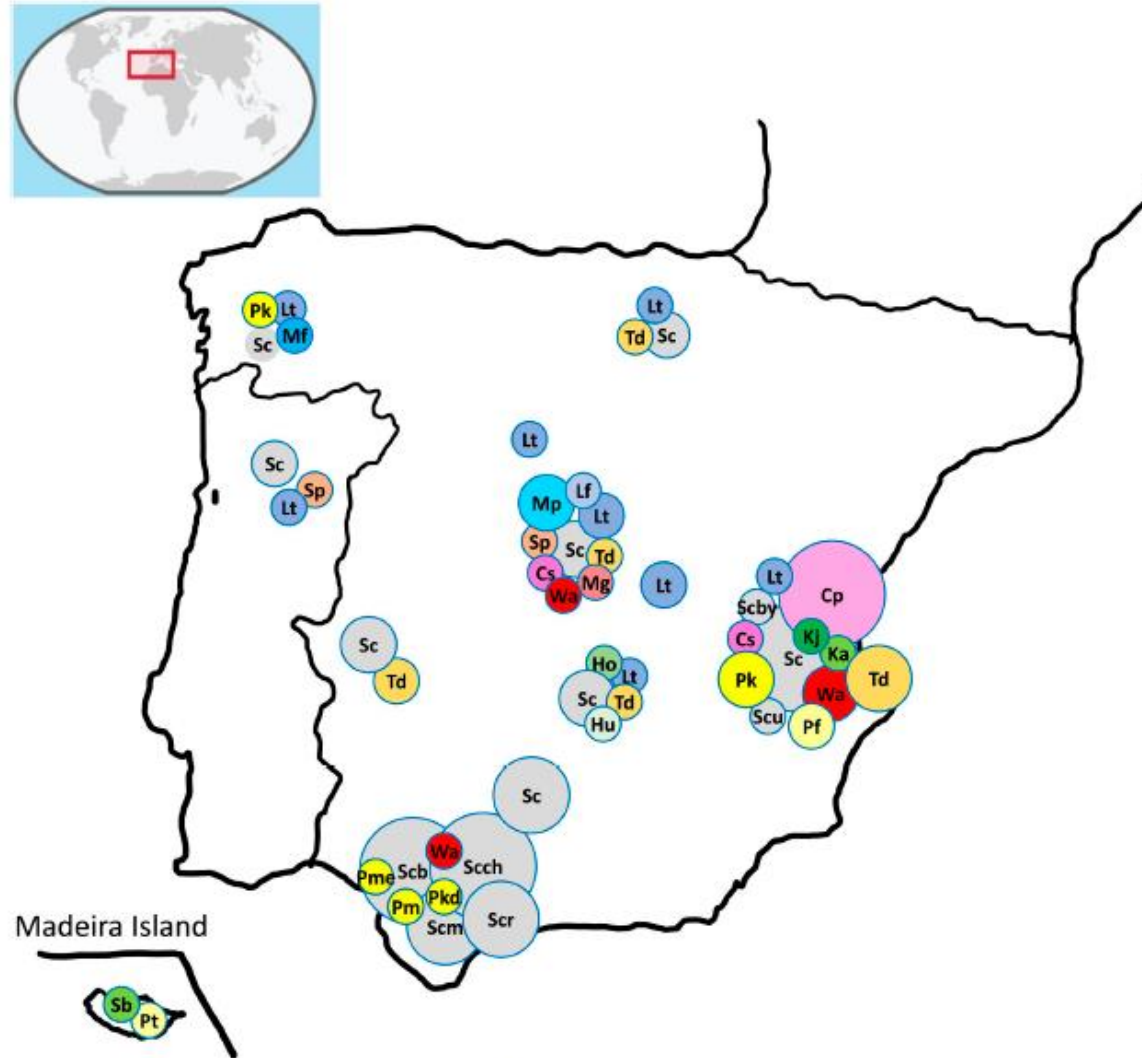


Figure 5.

Typical pH evolution in industrial fermentations driven by *Lachancea thermotolerans*. The gradient color scale shows the safety of wines in terms of microbial and chemical stability as a function of pH.



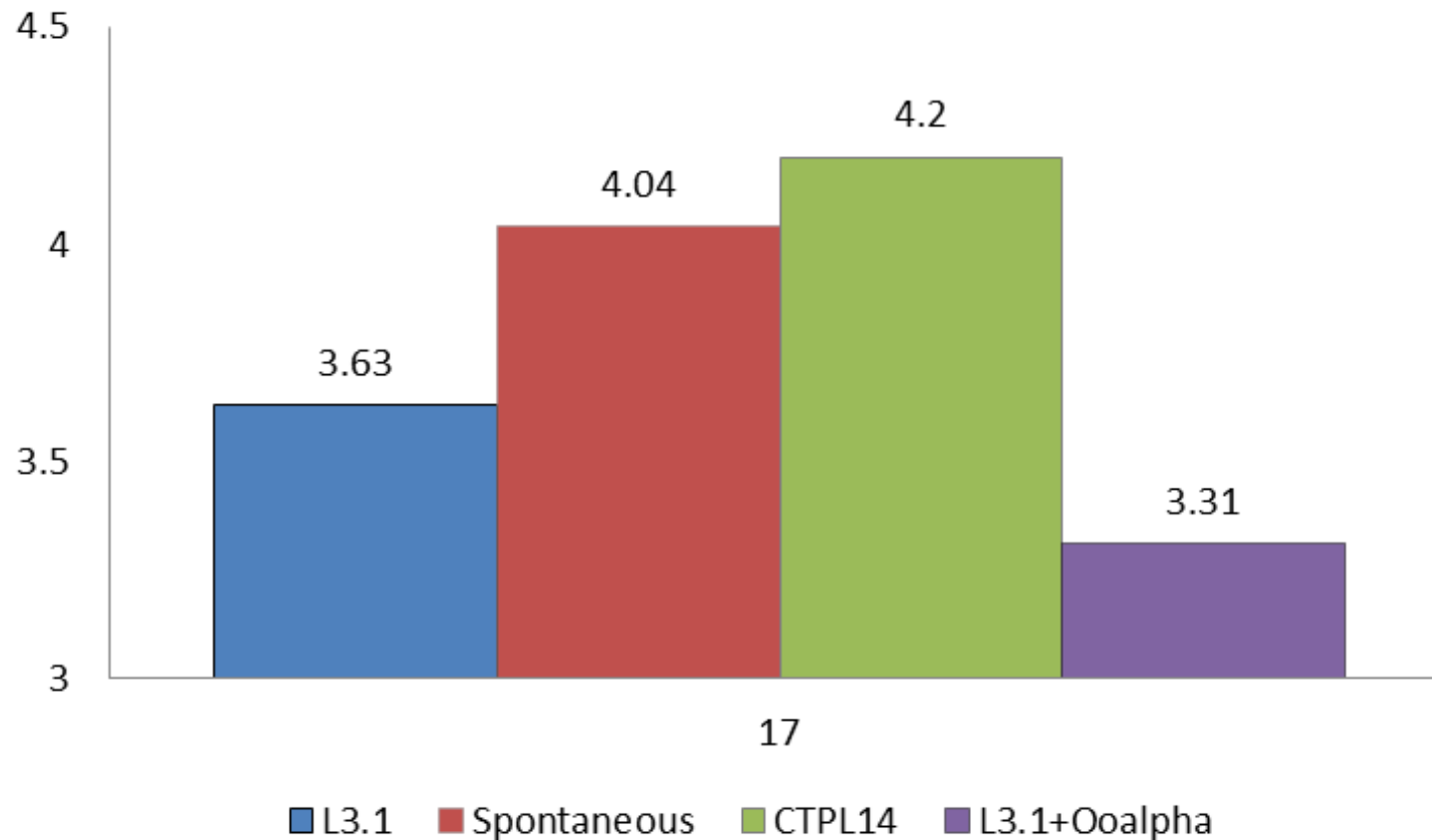
Morata, A., T. Arroyo, M. A. Bañuelos, P. Blanco, A. Briones, J. M. Cantoral, D. Castrillo, G. Cordero-Bueso, J. M. del Fresno, C. Escott, R. Escribano-Viana, M. Fernández-González, S. Ferrer, M. García, C. González, A. R. Gutiérrez, I. Loira, M. Malfeito-Ferreira, A. Martínez, I. Pardo, M. Ramírez, M. Ruiz-Muñoz, P. Santamaría, J. A. Suárez-Lepe, A. Vilela & V. Capozzi (2022): Wine yeast selection in the Iberian Peninsula: *Saccharomyces* and non-*Saccharomyces* as drivers of innovation in Spanish and Portuguese wine industries, *Critical Reviews in Food Science and Nutrition*, <https://doi.org/10.1080/10408398.2022.2083574>

Figure 1. Yeast strains selections in several Iberian wine regions. The area of circles is proportional to the number of selected strains. Sc: *Saccharomyces cerevisiae*, Scby: *Saccharomyces cerevisiae* var. bayanus, Scb: *Saccharomyces cerevisiae* var. beticus, Scm: *Saccharomyces cerevisiae* var. montuliensis, Scch: *Saccharomyces cerevisiae* var. cheresiensis, Scr: *Saccharomyces cerevisiae* var. rouxii, Scu: *Saccharomyces uvarum*, Cp: *Candida pulcherrima*, Cs: *Candida stellata*, Ho: *Hanseniaspora opuntiae*, Hu: *Hanseniaspora uvarum*, Ka: *Kloeckera apis*, KJ: *Kloeckera japonica*, Lf: *Lachancea thermotolerans*, Mf: *Metschnikowia fructicola*, Mp: *Metschnikowia pulcherrima*, Mg: *Meyerozyma guilliermondii*, Pf: *Pichia fermentans*, Pk: *Pichia kluyveri*, Pkd: *Pichia kudriavzevii*, Pm: *Pichia manshurica*, Pme: *Pichia membranaefaciens*, Pt: *Pichia terricola*, Sp: *Schizosaccharomyces pombe*, Sb: *Starmerella bacillaris*, Td: *Torulaspora delbrueckii*, Wa: *Wickerhamomyces anomalus*. Madeira Islands are not located in the real geographic position.



L. thermotolerans L3.1

Tempranillo; sugars 252 g/L; pH=3.9



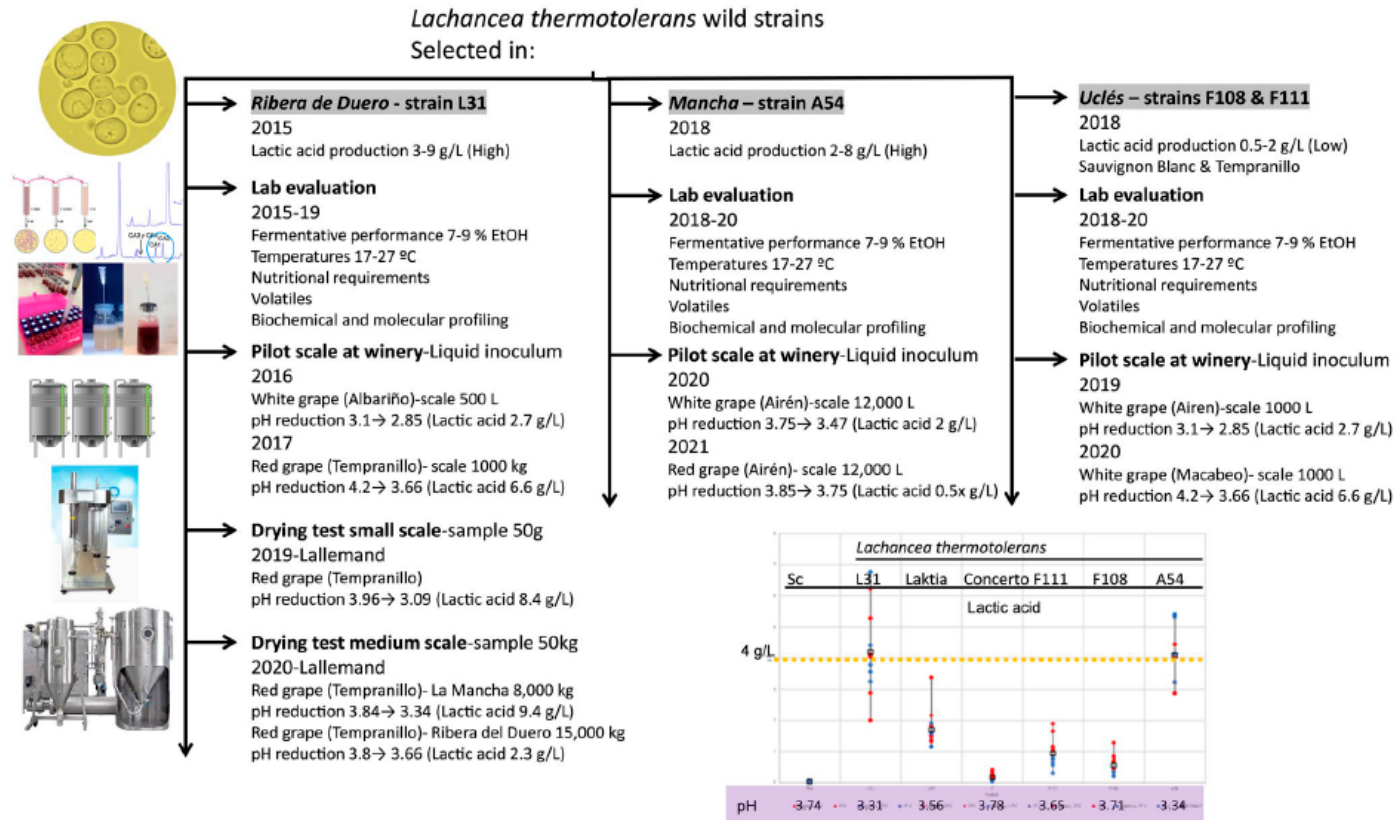
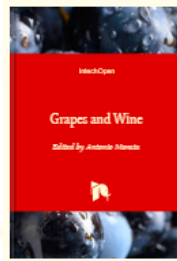


Figure 5. Yeast selection processes of several strains of the species *Lachancea thermotolerans* from grape to pilot and industrial fermentation as liquid cultures and dried yeast. Also, it is shown the industrial performance for wine acidification compared with the commercial strains Laktia™ and Concerto™ (Vaquero et al. 2020).

Morata, A., T. Arroyo, M. A. Bañuelos, P. Blanco, A. Briones, J. M. Cantoral, D. Castrillo, G. Cordero-Bueso, J. M. del Fresno, C. Escott, R. Escribano-Viana, M. Fernández-González, S. Ferrer, M. García, C. González, A. R. Gutiérrez, I. Loira, M. Malfeito-Ferreira, A. Martínez, I. Pardo, M. Ramírez, M. Ruiz-Muñoz, P. Santamaría, J. A. Suárez-Lepe, A. Vilela & V. Capozzi (2022): Wine yeast selection in the Iberian Peninsula: *Saccharomyces* and non-*Saccharomyces* as drivers of innovation in Spanish and Portuguese wine industries, Critical Reviews in Food Science and Nutrition, <https://doi.org/10.1080/10408398.2022.2083574>



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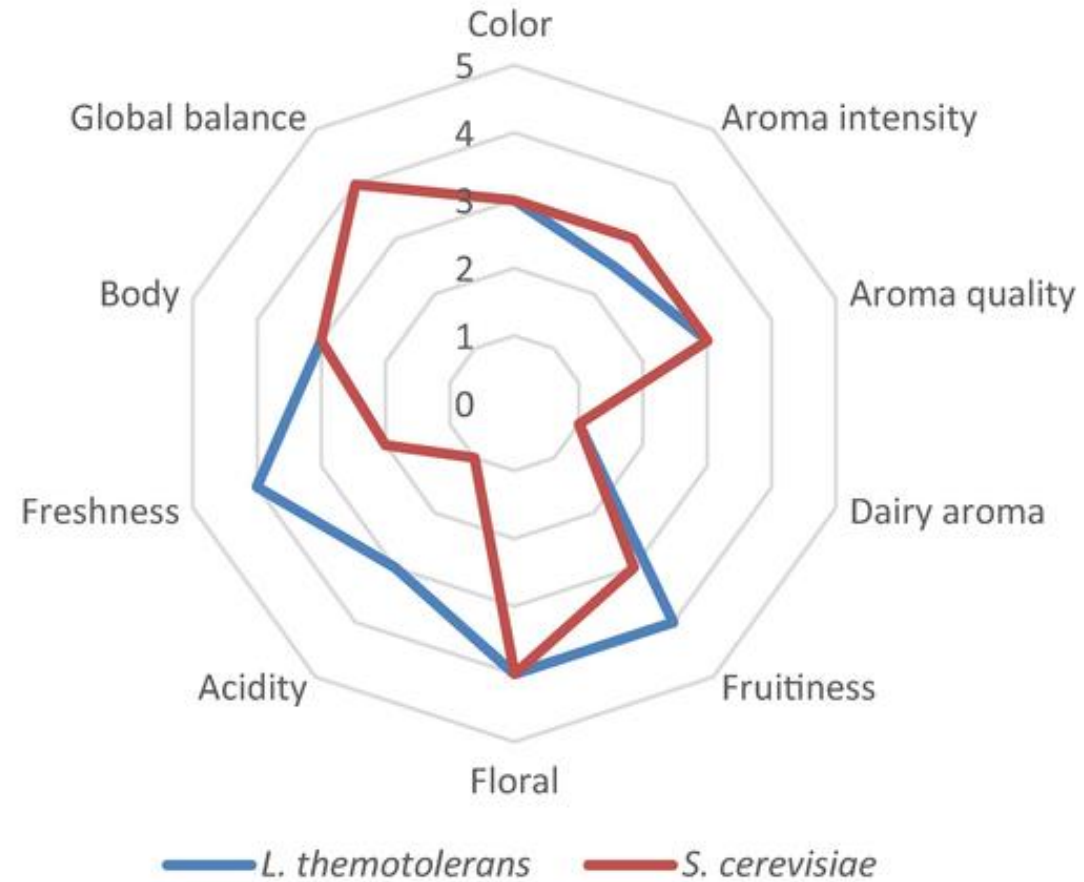


Figure 6.

Comparative sensory spider net of fermentations with *Lachancea thermotolerans* and *Saccharomyces cerevisiae*.



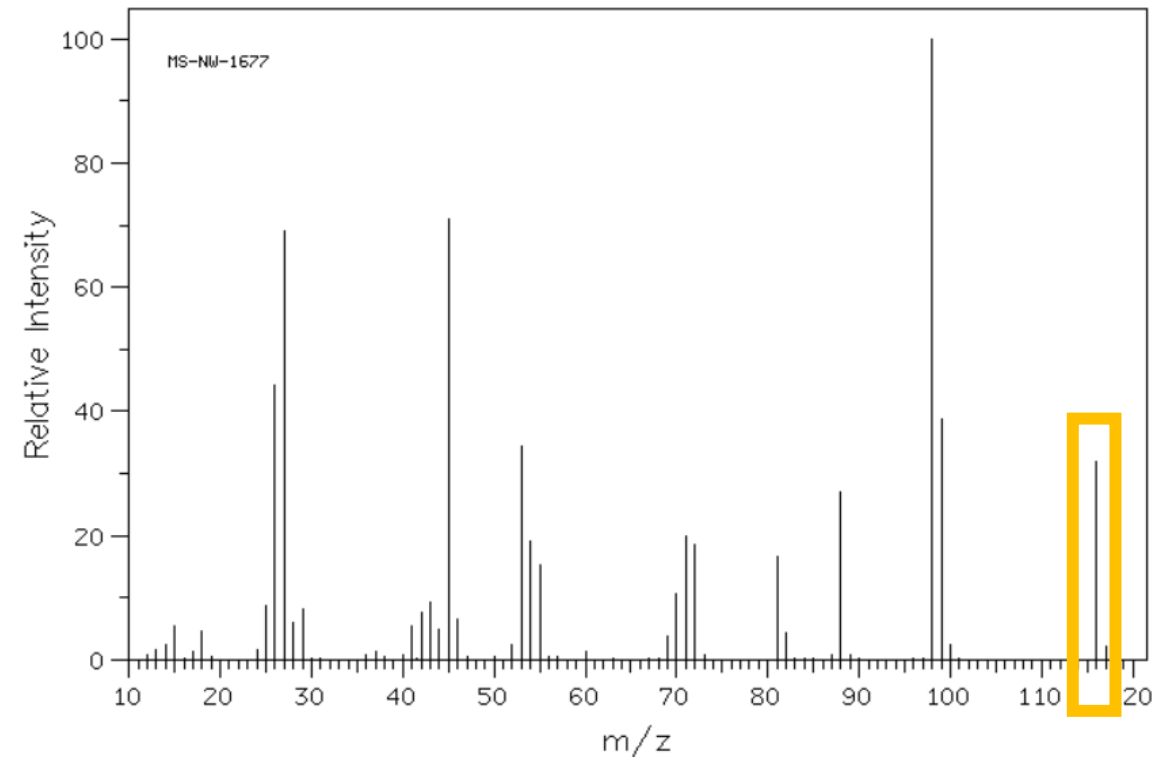
Molar mass, 116.072 g·mol⁻¹

Appearance, White solid

Density, 1.635 g/cm³

Melting point, 287 °C (549 °F; 560 K)
(decomposes)

Solubility in water. 4.9 g/L at 20°C



Mass
MS-NW-1677
fumaric acid
(Mass of molecular ion: 116)
C₄H₄O₄

Source Temperature: 190 °C
Sample Temperature: 170 °C
Direct, 75 eV



-Organic acids such as fumarate are commonly used as antimicrobials in foods.

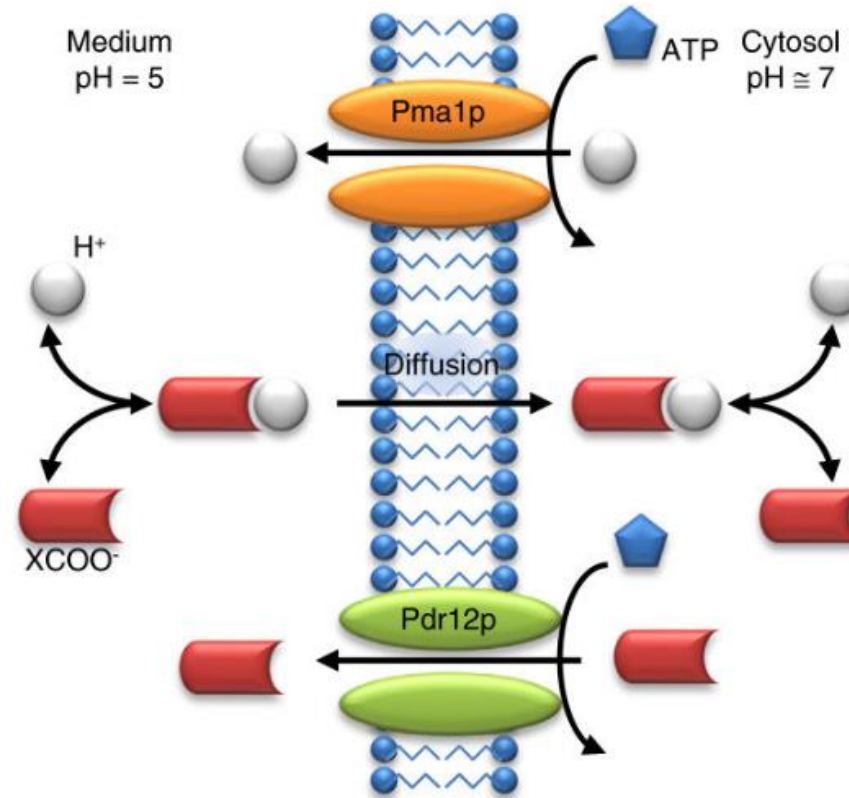
-Classical mechanism of **intracellular dissociation and release of protons.**

-FH2: high effectivity against: *E. coli*, *L. monocytogenes* and *Salmonella* sp. Also LAB.

-FH2: high effectivity with acetic acid bacteria

Intracellular GAD system (GADi) or other acid resistance systems

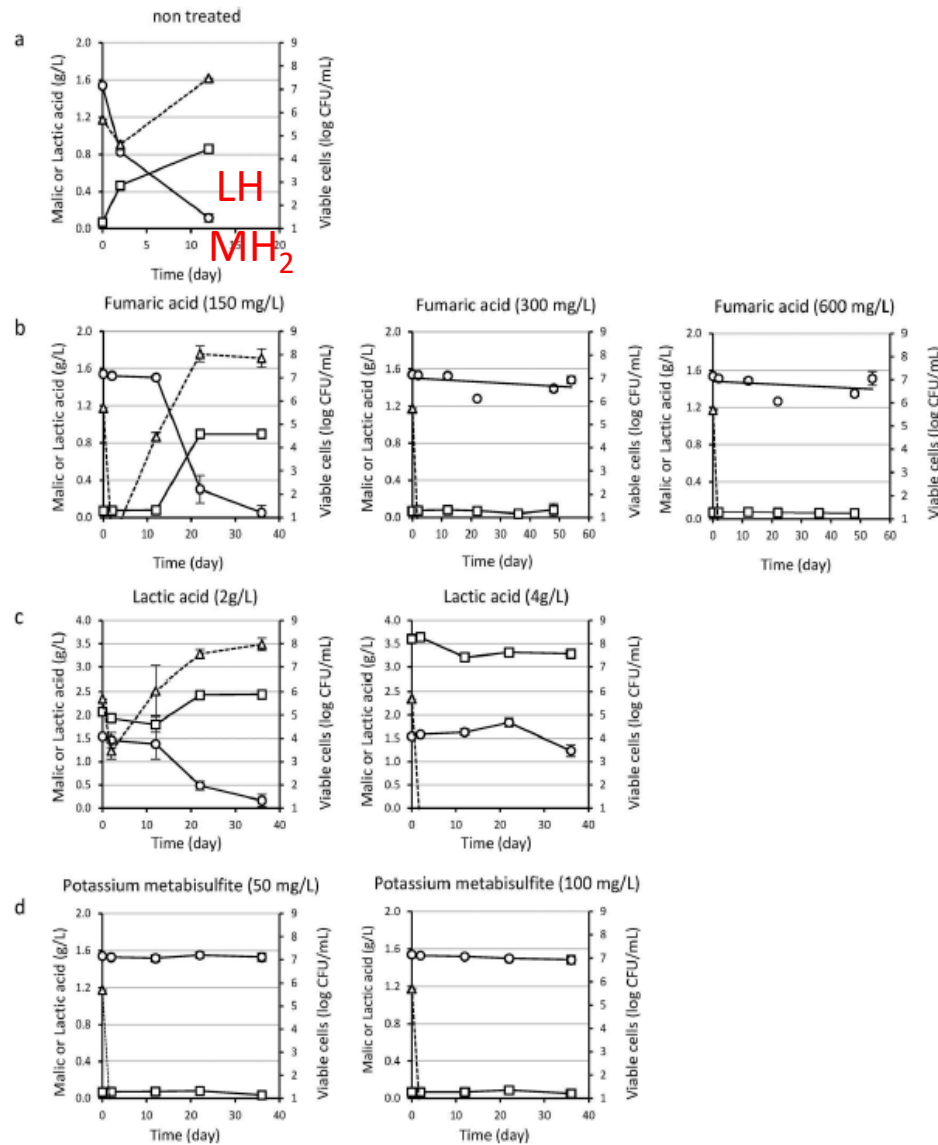
The GAD system converts glutamate to γ -amino butyric acid (GABA) with the removal of a proton resulting in an increase in the intracellular pH



Vital-Lopez, F.G., Wallqvist, A. & Reifman, J. Bridging the gap between gene expression and metabolic phenotype via kinetic models. *BMC Syst Biol* 7, 63 (2013). <https://doi.org/10.1186/1752-0509-7-63>

Antimicrobial effect of weak organic acids (WOAs) and resistance mechanisms of *S. cerevisiae*. At low extracellular pH, WOAs are mainly in their undissociated form, which can diffuse through the cellular membrane. The WOAs dissociate in the cytosol and the cell responds by upregulating transporter proteins, such as Pma1 and Pdr12, to secrete protons and carboxylate anions (XCOO⁻), respectively, to avoid toxicity.

Figure 3. Malic and lactic acid concentrations (circles and squares, respectively) and viable cells of *O. oeni* (triangles and dotted line) during malolactic fermentation of wine in control (a), treated with different fumaric acid concentrations (b), lactic acid concentrations (c) or potassium metabisulfite concentrations (d). Means \pm standard deviation of three replicates.



Inhibitory FML 300-600 mg/L
Some effect 150 mg/L
Lactic acid needs 4 g/L



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Use of fumaric acid to control pH and inhibit malolactic fermentation in wines

Antonio Morata, María Antonia Bañuelos, Carmen López, Chenli Song, Ricardo Vejarano, Iris Loira, Felipe Palomero & Jose Antonio Suarez Lepe



Conclusions

- Non-thermal technologies
- Accelerated phenol extraction
- Gentle with pigments and aromatic molecules
- Antimicrobial effectivity
- PPO control
- SO₂ reduction

- Facilitate new biotechnologies
 - Use of non-*Saccharomyces*
 - Coinoculation (Yeast-Bacteria)



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<https://www.intechopen.com/chapters/71684>

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<https://www.frontiersin.org/articles/10.3389/fnut.2020.598286/full>

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Muchas gracias!

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